



Solenoid - Spring

Coding: 514/N.ⓕ.0.1.M2

Operational characteristics

Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-10 ÷ +50
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	1030
Orifice size (mm)	7
Working ports size	G 1/4"

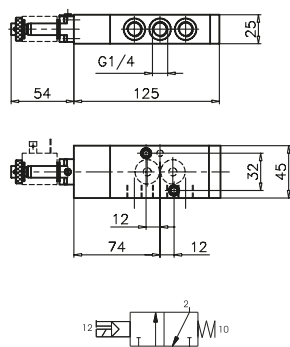
FUNCTION
ⓕ 32 = 3 ways
52 = 5 ways

5 ways



Weight 450 g
Minimum working pressure 2,5 bar

514/N.52.0.1.M2

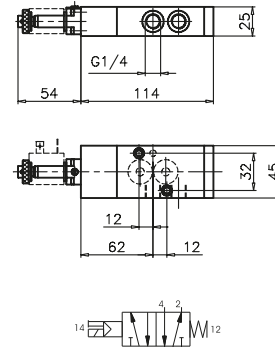


3 ways



Weight 390 g
Minimum working pressure 2,5 bar

514/N.32.0.1.M2



Solenoid-Differential

Coding: 514/N.ⓕ.0.12.M2

Operational characteristics

Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-10 ÷ +50
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	1030
Orifice size (mm)	7
Working ports size	G 1/4"

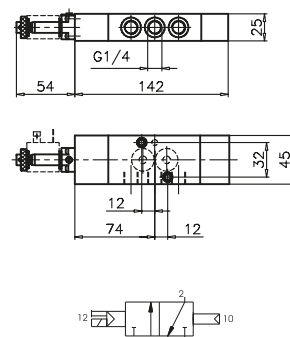
FUNCTION
ⓕ 32 = 3 ways
52 = 5 ways

5 ways



Weight 450 g
Minimum working pressure 2,5 bar

514/N.52.0.12.M2

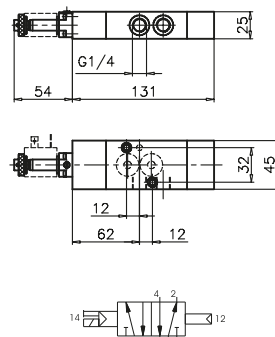


3 ways



Weight 390 g
Minimum working pressure 2,5 bar

514/N.32.0.12.M2



Solenoid-Solenoid

Coding: 514/N.ⓕ.0.0.M2

Operational characteristics

Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-10 ÷ +50
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	1030
Orifice size (mm)	7
Working ports size	G 1/4"

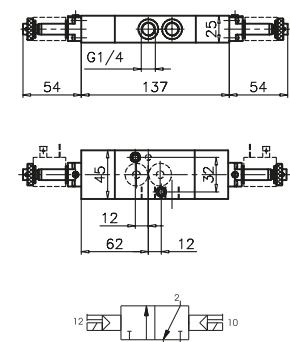
FUNCTION
ⓕ 32 = 3 ways
52 = 5 ways

3 ways



Weight 390 g
Minimum working pressure 2,5 bar

514/N.32.0.0.M2

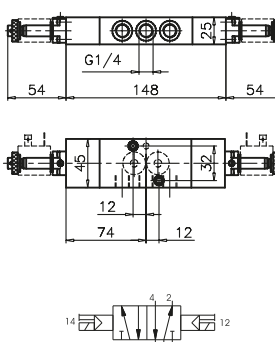


5 ways



Weight 450 g
Minimum working pressure 2,5 bar

514/N.52.0.0.M2





Series T514

General

TECNO-NAMUR are 5/2 and 4/2 valves are solenoid valves pneumatically or electrically actuated. They are used in industrial automation applications or whenever a **NAMUR** mounting plane is available.
Is available in 5/2, 4/2 and all-purposes versions. The final user can switch from one version to another by simply changing interface plate and adding/removing a plug.
TECNO-NAMUR valves are produced using the most up to date technical features, granting flexible design and elevated characteristics over standard products. Superior performance is further enhanced by the use of innovative materials of construction.

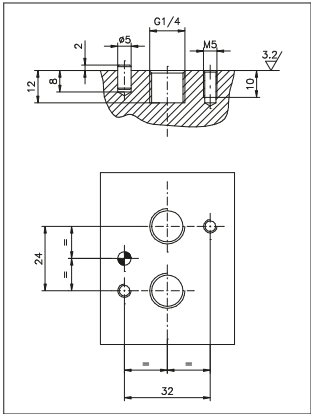
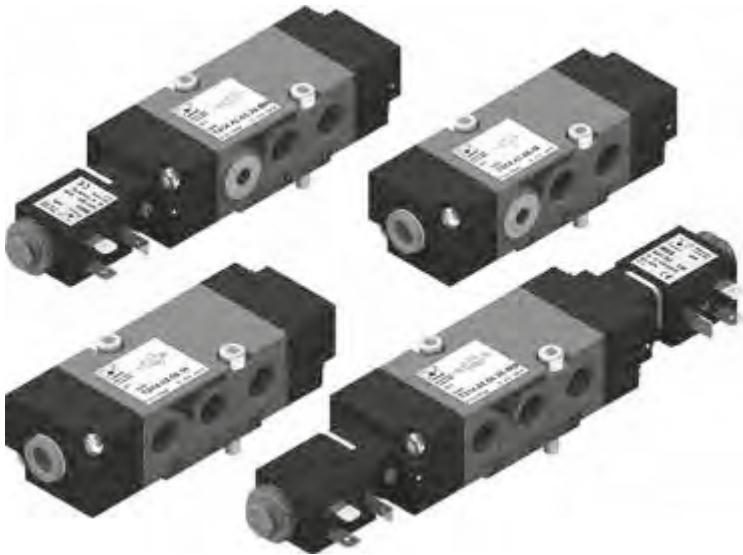
Construction characteristics

Body	Technopolymer
Spacer	Technopolymer
Seals	Nitrile rubber
Springs	Stainless Steel
Operators	Technopolymer
Spools	Nickel plated steel
Screws	Zinc coated Steel

Note:

"Although accurately described, the 4/2 valve actually functions as a 3/2 normally closed valve and should be used as such."

“NAMUR” interface dimensions:
according to standard (VDI/VDE 3847 July 2003)





“NAMUR” valves and solenoid valves Series T514

Pneumatic - Differential

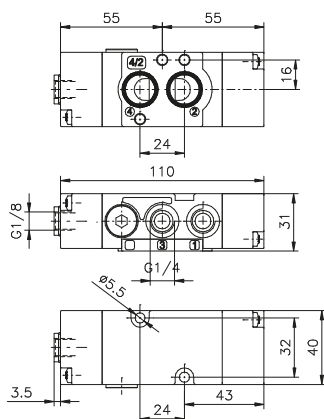
Coding: T514.Ⓢ.00.16

Operational characteristics

Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-10 ÷ +50
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	1100
Orifice size (mm)	8
Working ports size	G 1/4"

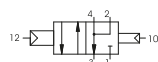
FUNCTION
Ⓢ 42 = 4 ways
52 = 5 ways

4 ways

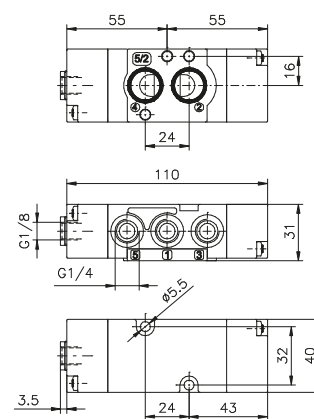


Weight 140 g
Minimum working pressure 2,5 bar
Maximum fitting torque 9 N/m

T514.42.00.16

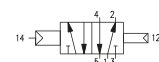


5 ways



Weight 140 g
Minimum working pressure 2,5 bar
Maximum fitting torque 9 N/m

T514.52.00.16



Pneumatic - Pneumatic

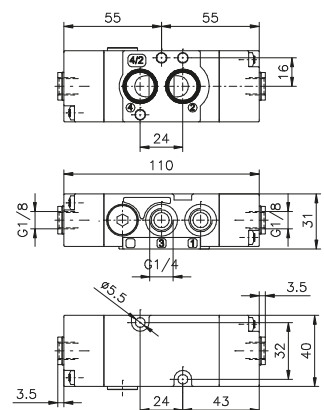
Coding: T514.Ⓢ.00.18

Operational characteristics

Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-10 ÷ +50
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	1100
Orifice size (mm)	8
Working ports size	G 1/4"

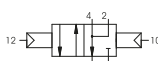
FUNCTION
Ⓢ 42 = 4 ways
52 = 5 ways

4 ways

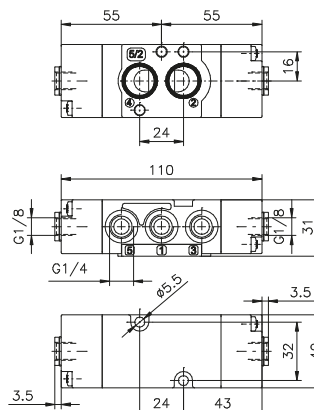


Weight 140 g
Minimum working pressure 2,5 bar
Maximum fitting torque 9 N/m

T514.42.00.18

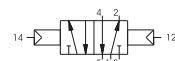


5 ways



Weight 140 g
Minimum working pressure 2,5 bar
Maximum fitting torque 9 N/m

T514.52.00.18





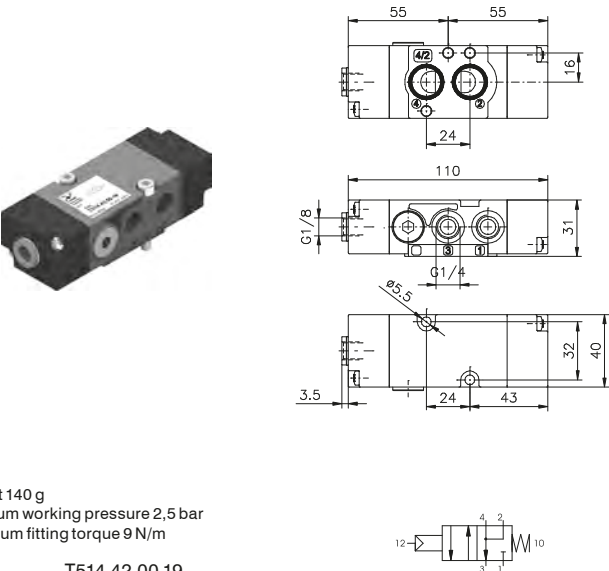
Pneumatic - Spring

Coding: T514.F.00.19

Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-10 ÷ +50
Flow rate at 6 bar with Δp=1 (NI/min)	1100
Orifice size (mm)	8
Working ports size	G 1/4"

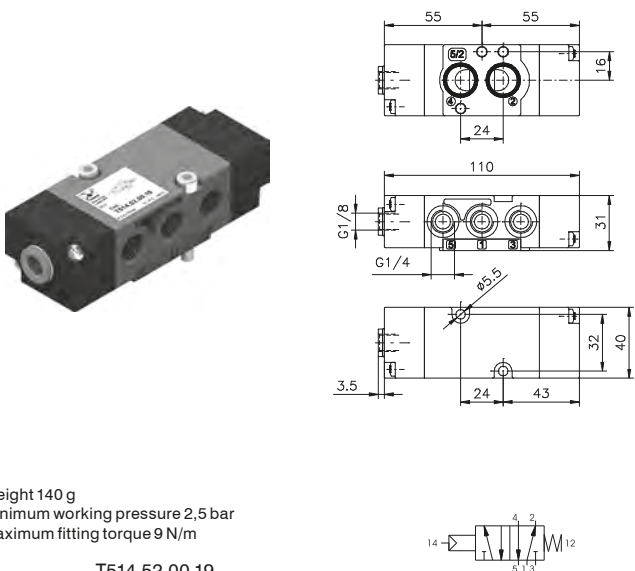
FUNCTION
F 42 = 4 ways
52 = 5 ways

4 ways



T514.42.00.19

5 ways



T514.52.00.19

Solenoid-Solenoid

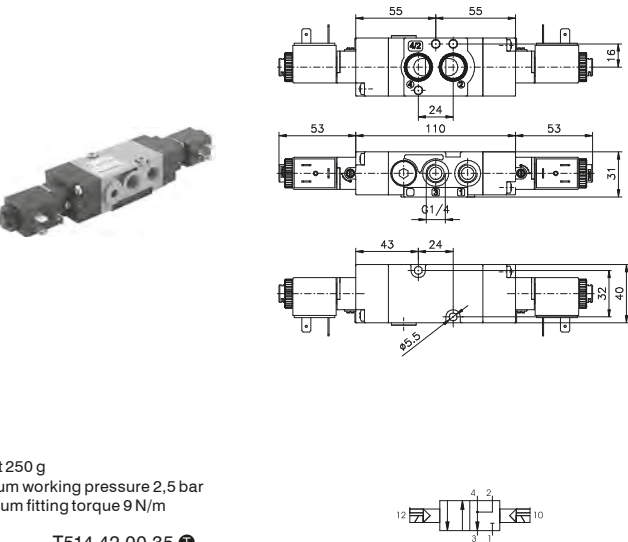
Coding: T514.F.00.35.T

Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-10 ÷ +50
Flow rate at 6 bar with Δp=1 (NI/min)	1100
Orifice size (mm)	8
Working ports size	G 1/4"

FUNCTION
F 42 = 4 ways
52 = 5 ways

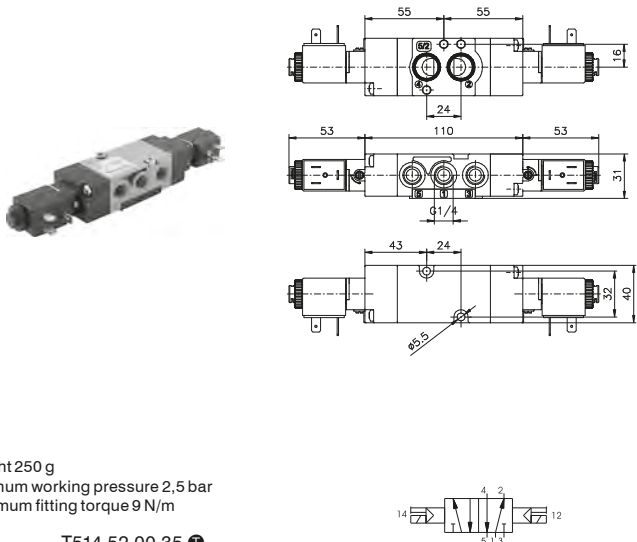
VOLTAGE
B04 = 12 VDC
B05 = 24 VDC
B09 = 24 VDC (2W)
B56 = 24V (50-60 Hz)
B57 = 110V (50-60 Hz)
B58 = 230 V (50-60 Hz)

4 ways



T514.42.00.35.T

5 ways



T514.52.00.35.T



“NAMUR” valves and solenoid valves Series T514

Solenoid-Differential

Coding: T514.Ⓕ.00.36.Ⓙ

Operational characteristics

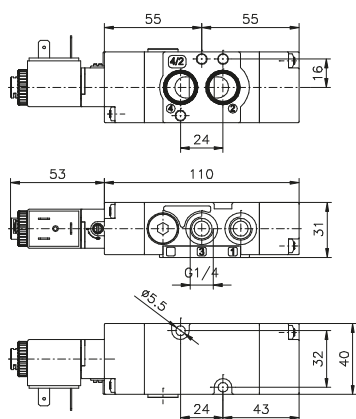
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-10 ÷ +50
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	1100
Orifice size (mm)	8
Working ports size	G 1/4"

FUNCTION
Ⓕ 42 = 4 ways
52 = 5 ways

VOLTAGE
Ⓙ B04 = 12 VDC
B05 = 24 VDC
Ⓙ B09 = 24 VDC (2W)
B56 = 24V (50-60 Hz)
B57 = 110V (50-60 Hz)
B58 = 230 V (50-60 Hz)

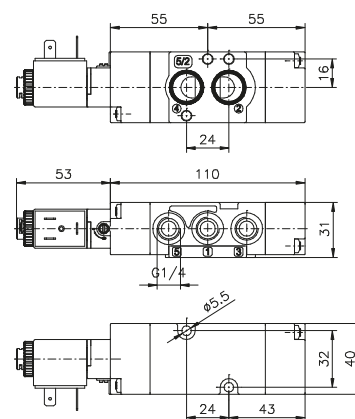
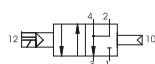
4 ways

5 ways



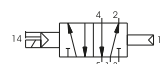
Weight 200 g
Minimum working pressure 2,5 bar
Maximum fitting torque 9 N/m

T514.42.00.36.Ⓙ



Weight 200 g
Minimum working pressure 2,5 bar
Maximum fitting torque 9 N/m

T514.52.00.36.Ⓙ



Solenoid - Spring

Coding: T514.Ⓕ.00.39.Ⓙ

Operational characteristics

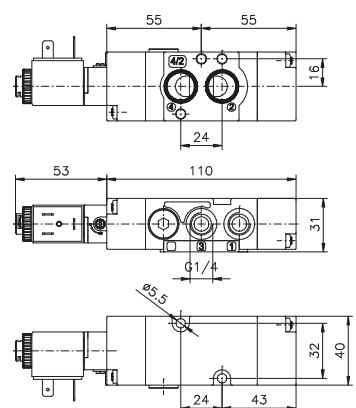
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-10 ÷ +50
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	1100
Orifice size (mm)	8
Working ports size	G 1/4"

FUNCTION
Ⓕ 42 = 4 ways
52 = 5 ways

VOLTAGE
Ⓙ B04 = 12 VDC
B05 = 24 VDC
Ⓙ B09 = 24 VDC (2W)
B56 = 24V (50-60 Hz)
B57 = 110V (50-60 Hz)
B58 = 230 V (50-60 Hz)

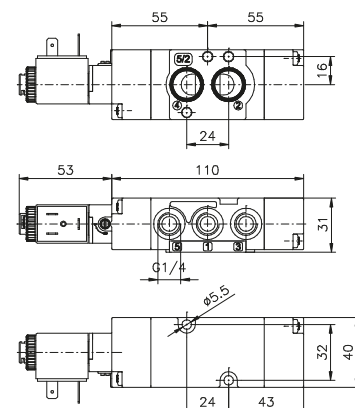
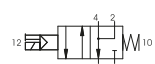
4 ways

5 ways



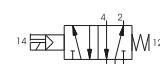
Weight 200 g
Minimum working pressure 2,5 bar
Maximum fitting torque 9 N/m

T514.42.00.39.Ⓙ



Weight 200 g
Minimum working pressure 2,5 bar
Maximum fitting torque 9 N/m

T514.52.00.39.Ⓙ





► Universal kit

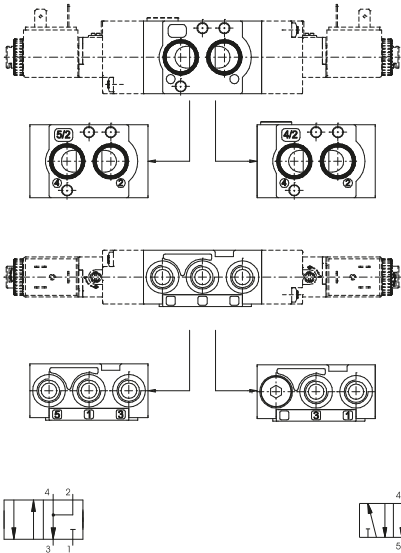
Coding: T514.92.00.V.T

Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-10 ÷ +50
Flow rate at 6 bar with Δp=1 (l/min)	1100
Orifice size (mm)	8
Working ports size	G 1/4"

VERSION		VOLTAGE	
V	16 = Pneumatic - Differential	T	B04 = 12 VDC
	18 = Pneumatic - Pneumatic		B05 = 24 VDC
	19 = Pneumatic - Spring		B09 = 24 VDC (2W)
	35 = Solenoid - Solenoid		B56 = 24V (50-60 Hz)
	36 = Solenoid - Differential		B57 = 110V (50-60 Hz)
	39 = Solenoid - Spring		B58 = 230 V (50-60 Hz)



Weight 170 g
Minimum working pressure 2,5 bar
Maximum fitting torque 9 N/m





Series 514

General

NAMUR valves are 5/2 and 4/2 valves and electrovalves, piloted electrically or pneumatically, utilised primarily to operate rotary actuators and wherever there is a NAMUR standard installation plan.

The product is classified for use in potentially explosive atmospheres (Directive 2014/34/EU).

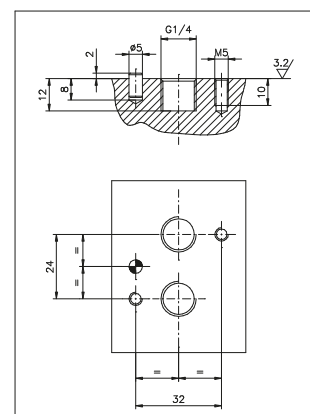
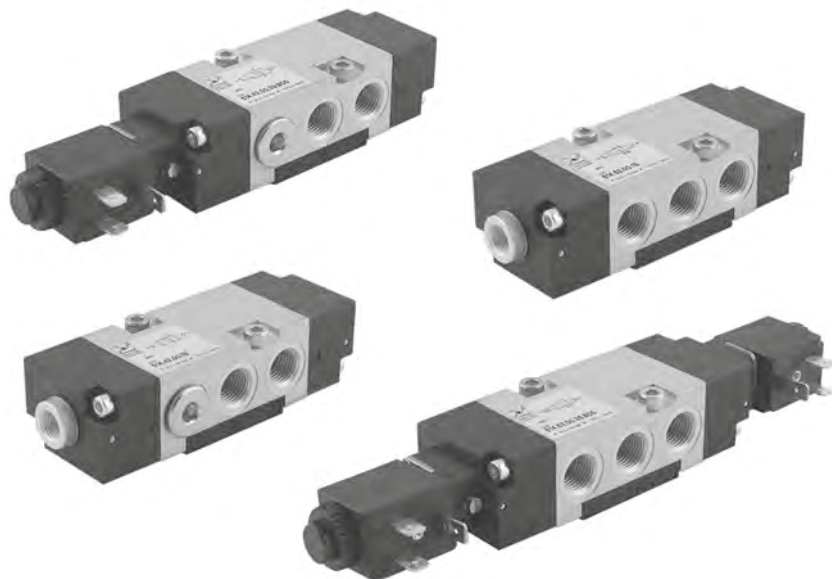
NAMUR valves have been developed using the latest, technical design solutions which guarantee flexibility and an increased flow rate capacity exceeding that of traditional, spool valves.

In addition, they have been produced with innovative materials which guarantee increased performance.

Note:

"Although accurately described, the 4/2 valve actually functions as a 3/2 normally closed valve and should be used as such."

"NAMUR" interface dimensions:
according to standard (VDI/VDE 3847 July 2003)




Construction characteristics


Body	Aluminium
Spacer	Technopolymer
Seals	Nitrile rubber
Springs	Stainless Steel
Operators	Technopolymer
Spools	Steel
Screws	Zinc coated Steel / Stainless steel

Certifications available:

SOLENOID VALVES WITH XMB OR XMC 3GD COIL

 :   3G Ex h IIB T4 Gc X
  3D Ex h IIIC T120°C Dc X IP65

MECHANICAL AND PNEUMATIC VALVES WITHOUT COILS

 :   2G Ex h IIB T5 Gc X
  2D Ex h IIIC T96°C Dc X IP65



Pneumatic - Differential

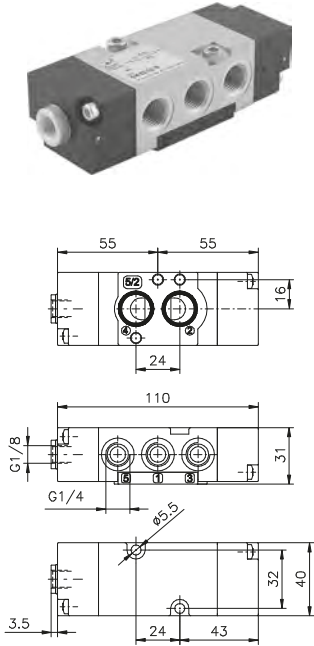
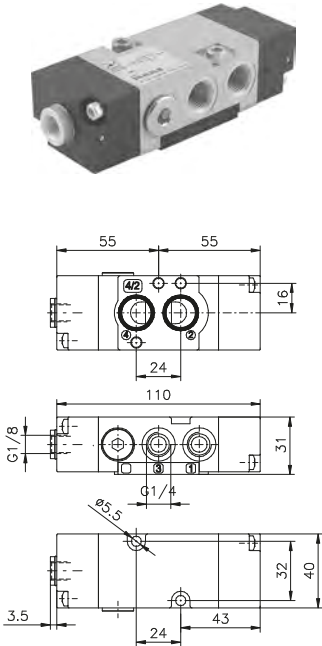
Operational characteristics

Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	Standard valves (-10 ... +50) Low temperature valves (-30 ... +50) ATEX valves (-20 ... +40)
Flow rate at 6 bar with $\Delta p=1$ (l/min)	1100
Orifice size (mm)	8
Working ports size	G 1/4"

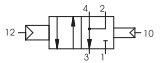
Coding: M514.F.00.16C

MODEL	
M	= Standard valve
X	= ATEX valve
FUNCTION	
F	42 = 4 ways
52 = 5 ways	
TEMPERATURE OPTIONS	
	= Standard valves (-10 ... +50)
C	LT = Low temperature valves (-30 ... +50)
	= ATEX valves (-20 ... +40)

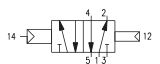
Minimum pilot pressure 2,5 bar
Maximum fitting torque 9 N/m



M514.42.00.16C Weight 240 g



M514.52.00.16C Weight 235 g



Pneumatic - Pneumatic

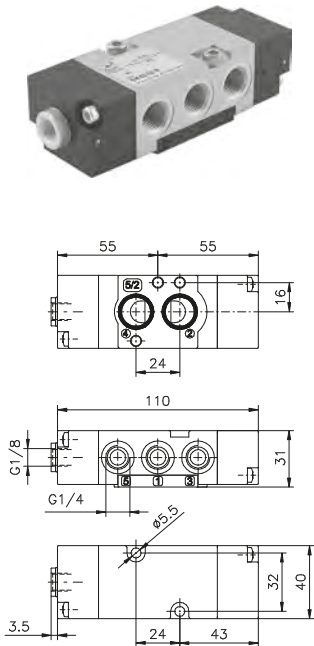
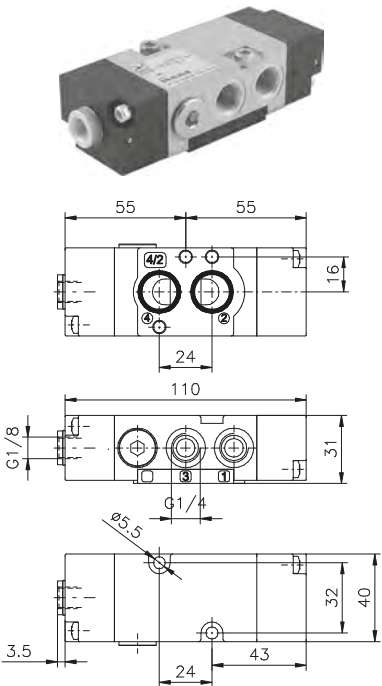
Operational characteristics

Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	Standard valves (-10 ... +50) Low temperature valves (-30 ... +50) ATEX valves (-20 ... +40)
Flow rate at 6 bar with $\Delta p=1$ (l/min)	1100
Orifice size (mm)	8
Working ports size	G 1/4"

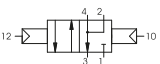
Coding: M514.F.00.18C

MODEL	
M	= Standard valve
X	= ATEX valve
FUNCTION	
F	42 = 4 ways
52 = 5 ways	
TEMPERATURE OPTIONS	
	= Standard valves (-10 ... +50)
C	LT = Low temperature valves (-30 ... +50)
	= ATEX valves (-20 ... +40)

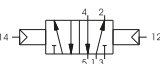
Minimum pilot pressure 2,5 bar
Maximum fitting torque 9 N/m



M514.42.00.18C Weight 240 g



M514.52.00.18C Weight 235 g





"NAMUR" valves and solenoid valves Series 514

Pneumatic - Spring

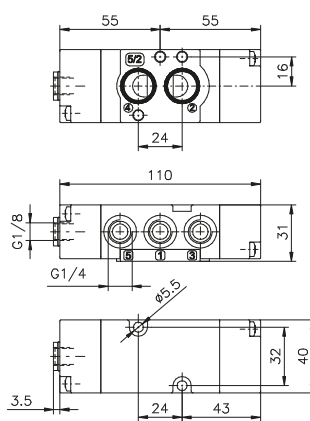
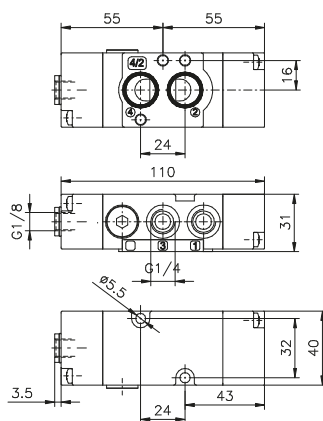
Operational characteristics

Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	Standard valves (-10 ... +50) Low temperature valves (-30 ... +50) ATEX valves (-20 ... +40)
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	1100
Orifice size (mm)	8
Working ports size	G 1/4"

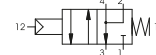
Coding: M514.F.00.19O

MODEL	
M	= Standard valve
X	= ATEX valve
FUNCTION	
F	42 = 4 ways
52 = 5 ways	
TEMPERATURE OPTIONS	
	= Standard valves (-10 ... +50)
O	LT = Low temperature valves (-30 ... +50)
	= ATEX valves (-20 ... +40)

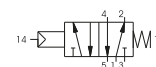
Minimum pilot pressure 2,5 bar
Maximum fitting torque 9 N/m



M514.42.00.19.O Weight 240 g



M514.52.00.19.O Weight 235 g

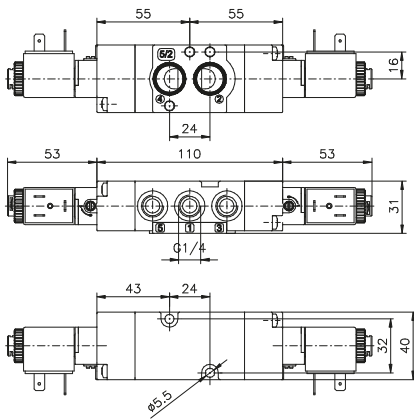
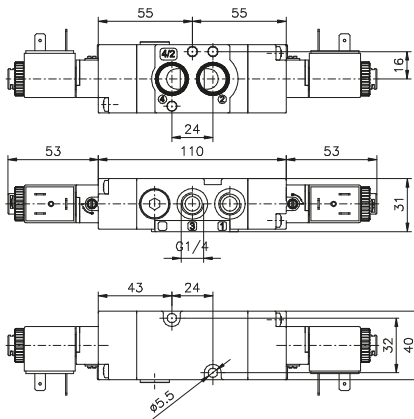




Solenoid-Solenoid

Coding: M514.F.00.35TO

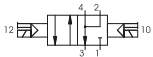
Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	Standard valves (-10 ... +50) Low temperature valves (-30 ... +50) ATEX valves (-20 ... +40)
Flow rate at 6 bar with Δp=1 (NI/min)	1100
Orifice size (mm)	8
Working ports size	G 1/4"



M	MODEL
	= Standard valve
X	ATEX valve
F	FUNCTION
	42 = 4 ways
52	5 ways
T	VOLTAGE
	B04 = 12 VDC
0	B05 = 24 VDC
	B09 = 24 VDC (2W)
5	B56 = 24V (50-60 Hz)
	B57 = 110V (50-60 Hz)
8	B58 = 230 V (50-60 Hz)
	C04 = 12 VDC
5	C05 = 24 VDC
	C09 = 24 VDC (2W)
6	C56 = 24 V (50-60 Hz)
	C57 = 110 V (50-60 Hz)
7	C58 = 230 V (50-60 Hz)
	F04 = 12 VDC
0	F05 = 24 VDC
	F56 = 24 V (50-60 Hz)
5	F57 = 110 V (50-60 Hz)
	F58 = 230 V (50-60 Hz)
8	TEMPERATURE OPTIONS
	= Standard valves (-10 ... +50)
0	LT = Low temperature valves (-30 ... +50)
	= ATEX valves (-20 ... +40)

Minimum pilot pressure 2,5 bar
Maximum fitting torque 9 N/m
“LT” and “ATEX” versions are not available with MF coils

M514.42.00.35.0 Weight 410 g



M514.52.00.35.0 Weight 405 g

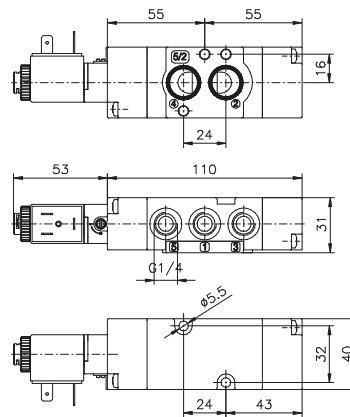
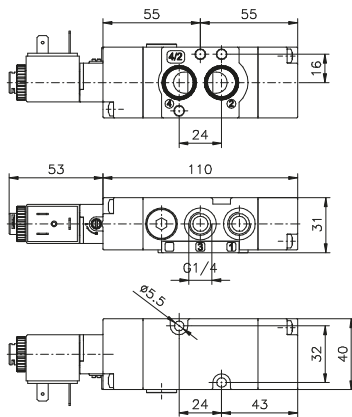


Solenoid-Differential

Coding: **M**514.**F**.00.36**T****O**

Operational characteristics

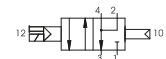
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	Standard valves (-10 ... +50) Low temperature valves (-30 ... +50) ATEX valves (-20 ... +40)
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	1100
Orifice size (mm)	8
Working ports size	G 1/4"



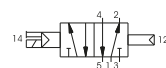
M	MODEL
	= Standard valve
	X = ATEX valve
F	FUNCTION
	42 = 4 ways
	52 = 5 ways
T	VOLTAGE
	B04 = 12 VDC
	B05 = 24 VDC
	B09 = 24 VDC (2W)
	B56 = 24V (50-60 Hz)
	B57 = 110V (50-60 Hz)
	B58 = 230 V (50-60 Hz)
	C04 = 12 VDC
	C05 = 24 VDC
	C09 = 24 VDC (2W)
	C56 = 24 V (50-60 Hz)
	C57 = 110 V (50-60 Hz)
	C58 = 230 V (50-60 Hz)
	F04 = 12 VDC
	F05 = 24 VDC
	F56 = 24 V (50-60 Hz)
	F57 = 110 V (50-60 Hz)
	F58 = 230 V (50-60 Hz)
O	TEMPERATURE OPTIONS
	= Standard valves (-10 ... +50)
	LT = Low temperature valves (-30 ... +50)
	= ATEX valves (-20 ... +40)

Minimum pilot pressure 2,5 bar
Maximum fitting torque 9 N/m
“LT” and “ATEX” versions are not available with MF coils

M514.42.00.36**T****O** Weight 330 g



M514.52.00.36**T****O** Weight 325 g

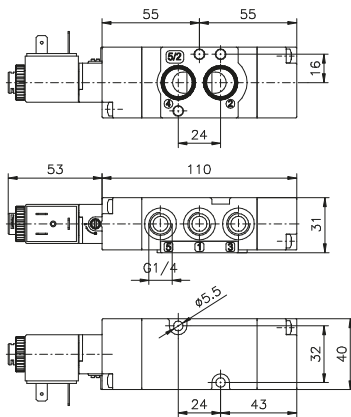
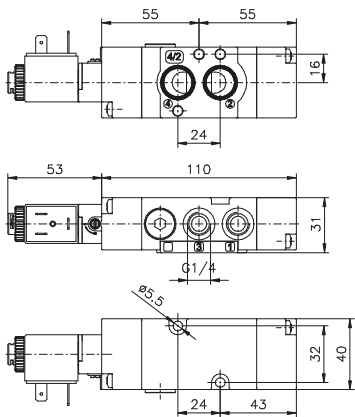




Solenoid - Spring

Coding: M514.F.00.39.T.O

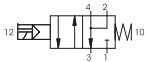
Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	Standard valves (-10 ... +50) Low temperature valves (-30 ... +50) ATEX valves (-20 ... +40)
Flow rate at 6 bar with Δp=1 (NI/min)	1100
Orifice size (mm)	8
Working ports size	G 1/4"



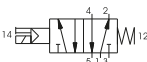
M	MODEL
	= Standard valve
X	= ATEX valve
F	FUNCTION
42	= 4 ways
52	= 5 ways
T	VOLTAGE
B04	= 12 VDC
B05	= 24 VDC
B09	= 24 VDC (2W)
B56	= 24V (50-60 Hz)
B57	= 110V (50-60 Hz)
B58	= 230 V (50-60 Hz)
C04	= 12 VDC
C05	= 24 VDC
C09	= 24 VDC (2W)
C56	= 24 V (50-60 Hz)
C57	= 110 V (50-60 Hz)
C58	= 230 V (50-60 Hz)
F04	= 12 VDC
F05	= 24 VDC
F56	= 24 V (50-60 Hz)
F57	= 110 V (50-60 Hz)
F58	= 230 V (50-60 Hz)
O	TEMPERATURE OPTIONS
	= Standard valves (-10 ... +50)
LT	= Low temperature valves (-30 ... +50)
	= ATEX valves (-20 ... +40)

Minimum pilot pressure 2,5 bar
Maximum fitting torque 9 N/m
“LT” and “ATEX” versions are not available with MF coils

M514.42.00.39.T.O Weight 330 g



M514.52.00.39.T.O Weight 325 g



1
AIR DISTRIBUTION



"NAMUR" valves and solenoid valves Series 514

Universal kit

Coding: **M**514.92.00.**V.T**

Operational characteristics

Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	Standard valves (-10 ... +50) Low temperature valves (-30 ... +50) ATEX valves (-20 ... +40)
Flow rate at 6 bar with $\Delta p=1$ (Nl/min)	1100
Orifice size (mm)	8
Working ports size	G 1/4"

M	MODEL
	= Standard valve
X	= ATEX valve
	VERSION
	16 = Pneumatic - Differential
	18 = Pneumatic - Pneumatic
V	19 = Pneumatic - Spring
	35 = Solenoid - Solenoid
	36 = Solenoid - Differential
	39 = Solenoid - Spring
	VOLTAGE
	B04 = 12 VDC
	B05 = 24 VDC
	B09 = 24 VDC (2W)
	B56 = 24V (50-60 Hz)
	B57 = 110V (50-60 Hz)
	B58 = 230V (50-60 Hz)
	C04 = 12 VDC
	C05 = 24 VDC
T	C09 = 24 VDC (2W)
	C56 = 24 V (50-60 Hz)
	C57 = 110 V (50-60 Hz)
	C58 = 230 V (50-60 Hz)
	F04 = 12 VDC
	F05 = 24 VDC
	F56 = 24 V (50-60 Hz)
	F57 = 110 V (50-60 Hz)
	F58 = 230 V (50-60 Hz)
	TEMPERATURE OPTIONS
	= Standard valves (-10 ... +50)
O	LT = Low temperature valves (-30 ... +50)
	= ATEX valves (-20 ... +40)

Minimum pilot pressure 2,5 bar
Maximum fitting torque 9 N/m
"LT" and "ATEX" versions are not available with MF coils

To change a 5/2 valve into a 4/2:
Simply replace the bottom plate with the one included in the universal kit (cod. 514.92....) and by plugging port 5

Weight 405 g

