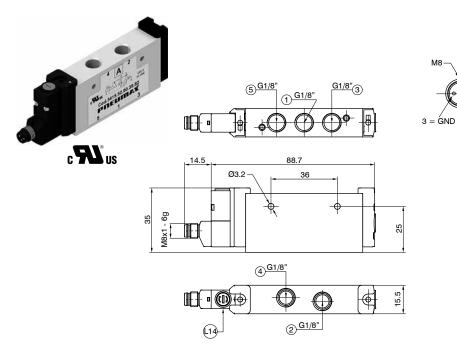
4 = +24 VDC



Solenoid-Spring / Solenoid-Differential - Version 3400 (15,5mm)



L14 = Manual over ride - side 14

Coding: 3415.52.00.

	FUNCTION					
•	36 = Solenoid-Differential					
	39 = Solenoid-Spring					
CONNECTION						
•	82 = M8 SPEED-UP connector 24VDC					



3415.52.00.35.

82 = M8 SPEED-UP connector 24VDC

CONNECTION

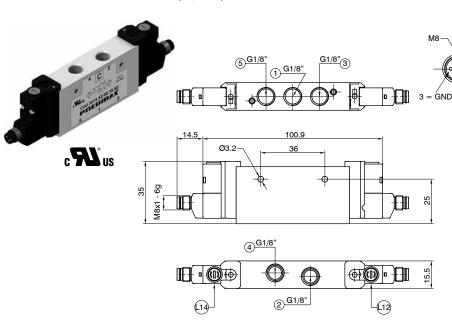
= N.C.

4 = +24 VDC

Operational characteristics			umatic directional control valves of ordance to ISO 12238:2001"	r moving parts, logic devices			
Coding example	Fluid	Flow rate at 6 bar with Δp=1(NI/min)	Response time according to ISO 12238, activation time (ms)	Response time according to ISO 12238, deactivation time (ms)	Pilot pressure (bar)	Temperature °C	Weight (g)
3415.52.00.39. Solenoid-Spring	Filtered air. No lubrication		10	20	2.5 7	-5 +50	90
3415.52.00.36. Solenoid-Differential	needed, if applied it shall be continuous	600	10	15	2,5 /	-5 +50	90

Solenoid-Solenoid - Version 3400 (15,5mm)

SHORT FUNCTION CODE "A" (39) SHORT FUNCTION CODE "B" (36)



L12 = Manual over ride - side 12 L14 = Manual over ride - side 14

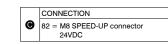
SHORT FUNCTION CODE "C"

		1 2	<u>.</u>
14 📆 🚶	Ι,	1/3	4 12
	_	ш,	_

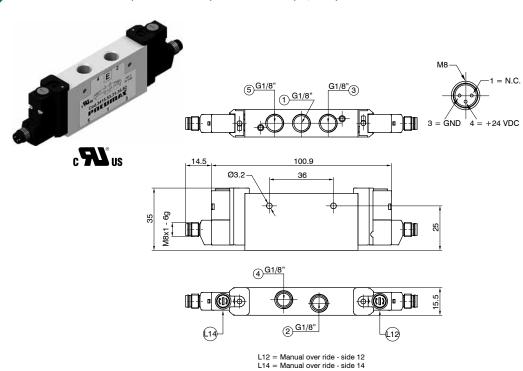
Operational characteristics			matic directional control valves of ordance to ISO 12238:2001"	r moving parts, logic devices			
Coding example	Fluid	Flow rate at 6 bar with $\Delta p = 1$ (NI/min)	Response time according to ISO 12238, activation time (ms)	Response time according to ISO 12238, deactivation time (ms)	Pilot pressure (bar)	Temperature °C	Weight (g)
3415.52.00.35. Solenoid-Solenoid	Filtered air. No lubrication needed, if applied it shall be continuous		10	10	2,5 7	-5 +50	100



Solenoid-Solenoid 5/3 (Closed centres) - Version 3400 (15,5mm)

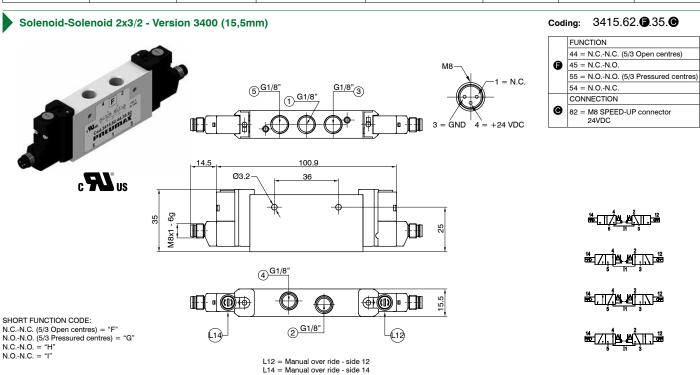


Coding: 3415.53.31.35.



SHORT FUNCTION CODE "E"

Operational characteristics			matic directional control valves of ordance to ISO 12238:2001"	moving parts, logic devices			
Coding example	Fluid	Flow rate at 6 bar with $\Delta p = 1$ (NI/min)	Response time according to ISO 12238, activation time (ms)	Response time according to ISO 12238, deactivation time (ms)	Pilot pressure (bar)	Temperature °C	Weight (g)
3415.53.31.35. Solenoid (Closed centres)	Filtered air. No lubrication needed, if applied it shall be continuous		10	20	2,5 7	-5 + 50	100



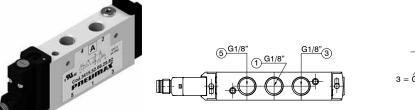
Operational o	characteristics	"Operating time of pneumatic directional control valves or moving parts, logic devices were measured in accordance to ISO 12238:2001"					
Coding example	Fluid	Flow rate at 6 bar with $\Delta p = 1 (NI/min)$	Response time according to ISO 12238, activation time (ms)	Response time according to ISO 12238, deactivation time (ms)	Pilot pressure (bar)	Temperature °C	Weight (g)
3415.62.44.35. © N.CN.C. (5/3 Open centres)							
3415.62.55.35. N.ON.O. (5/3 Pressured centres)	Filtered air. No lubrication		10	45	0.5. 7	5 .50	400
3415.62.45.35. © N.CN.O.	needed, if applied it shall be continuous	500	10	15	2,5 7	-5 +50	100
3415.62.54.35. N.ON.C.							

25

AIR DISTRIBUTION

Solenoid-Spring - Version 3400 (15,5mm)

c**FL**® us

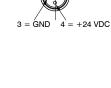


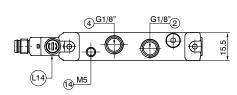
Ø3.2-

14.5

6g 35 M8×1 Coding: 3415.52.00.29.

CONNECTION 82 = M8 SPEED-UP connector 24VDC





88.7

36

L12 = Manual over ride - side 12 L14 = Manual over ride - side 14

SHORT FUNCTION CODE "A" (29)

SHORT FUNCTION CODE "C"



3415.52.00.25.

82 = M8 SPEED-UP connector 24VDC

CONNECTION

= N.C.

4 = +24 VDC

Operational characteristics			eumatic directional control valves cordance to ISO 12238:2001"	or moving parts, logic devices				
Coding example	Fluid	Flow rate at 6 bar with Δp=1(NI/min)	Response time according to ISO 12238, activation time (ms)	Response time according to ISO 12238, deactivation time (ms)	Working pressure (bar)	Pilot pressure (bar)	Temperature °C	Weight (g)
3415.52.00.29. Solenoid-Spring	Filtered air. No lubrication needed, if applied it shall be continuous		10	20	From vacuum to 10	2,5 7	-5 +50	90

Solenoid-Solenoid - Version 3400 (15,5mm)

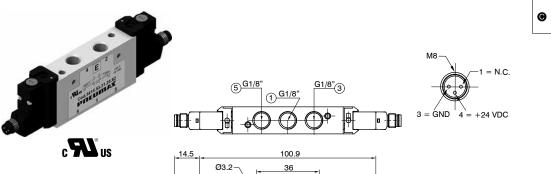
⑤ G1/8" G1/8" ① G1/8" 3 = GND 100.9 Ø3.2-36 M8x1 - 6g 35 \mathbf{H} <u>G1/8</u>"② 4 G1/8 **⊕® | 1**11 14 M5 M5 (12) -(L12)

L12 = Manual over ride - side 12 L14 = Manual over ride - side 14

Operational o	haracteristics		eumatic directional control valves of cordance to ISO 12238:2001"	or moving parts, logic devices				
Coding example	Fluid	Flow rate at 6 bar with Δp=1(NI/min)	Response time according to ISO 12238, activation time (ms)	Response time according to ISO 12238, deactivation time (ms)	Working pressure (bar)	Pilot pressure (bar)	Temperature °C	Weight (g)
3415.52.00.25. ⊚ Solenoid-Solenoid	Filtered air. No lubrication needed, if applied it shall be continuous		10	10	From vacuum to 10	2,5 7	-5 +50	100



Solenoid-Solenoid 5/3 (Closed centres) - Version 3400 (15,5mm)



g M8x1 - (H G1/8"2 4 G1/8" 15.5 14 M5 (L12)

L12 = Manual over ride - side 12 L14 = Manual over ride - side 14

SHORT FUNCTION CODE "E"

Solenoid-Solenoid 2x3/2 - Version 3400 (15,5mm)

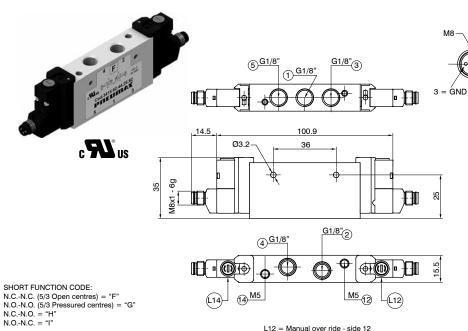


Coding: 3415.53.31.25.

82 = M8 SPEED-UP connector 24VDC

CONNECTION

Operational characteristics			eumatic directional control valves cordance to ISO 12238:2001"	or moving parts, logic devices				
Coding example	Fluid	Flow rate at 6 bar with $\Delta p = 1(NI/min)$	Response time according to ISO 12238, activation time (ms)	Response time according to ISO 12238, deactivation time (ms)	Working pressure (bar)	Pilot pressure (bar)	Temperature °C	Weight (g)
3415.53.31.25. Solenoid-Solenoid 5/3 (Closed centres)	Filtered air. No lubrication needed, if applied it shall be continuous		10	20	From vacuum to 10	2,5 7	-5 +50	100



L12 = Manual over ride - side 12 L14 = Manual over ride - side 14

Coding: 3415.62. **3**.25. **3**

= N.C.

4 = +24 VDC

	FUNCTION
	44 = N.CN.C. (5/3 Open centres)
•	45 = N.CN.O.
	55 = N.ON.O. (5/3 Pressured centres)
	54 = N.ON.C.
	CONNECTION
•	82 = M8 SPEED-UP connector 24VDC

Operational characteristics			eumatic directional control valves cordance to ISO 12238:2001"	or moving parts, logic devices				
Coding example	Fluid	Flow rate at 6 bar with $\Delta p=1$ (NI/min)	Response time according to ISO 12238, activation time (ms)	Response time according to ISO 12238, deactivation time (ms)	Working pressure (bar)	Pilot pressure (bar)	Temperature °C	Weight (g)
3415.62.44.25. N.CN.C. (5/3 Open centres)								
3415.62.55.25. N.ON.O. (5/3 Pressured centres)	Filtered air. No lubrication		10	45	F t- 40	- 0 - (00-d-d-t)	5 .50	400
3415.62.45.25. © N.CN.O.	needed, if applied it shall be continuous	500	10	15	From vacuum to 10	≥3+(02xInlet p.)	-5 +50	100
3415.62.54.25. ⊚ N.ON.C.								