Series 1605, Mechanically coupled

General

The purpose of producing a rodless cylinder is to provide a space saving option over conventional cylinders. On a traditional rod type cylinder, the total space occupied with rod out is more than double the length of the cylinder, while with rodless cylinder it is little more than its stroke. Profiled tube allows mounting of sensors 1500._, RS._, HS._ and 1580._, MRS._, MHS._ on the two sides of carriage, by means of suitable brackets. Standard accessories include foot mounting brackets for installation on cylinder and caps, intermediate mounting brackets to give support to long stroke cylinders under load (over one metre), an oscillating coupling device for installation between the mounting plate and the load and on request, a very precise external movement device.

Construction characteristics

End covers	anodised aluminium
Barrel	anodised aluminium
Bands	tempered stainless steel
Mounting place	anodised aluminium
Piston	acetal resin
Guide blocks	acetal resin
Cushion bearings	aluminium
Piston seals	special 80 shore nitril mixture, wear resistant
Other seals	NBR oil-resistant rubber

Caratteristiche di funzionamento

Fluid	Filtered air. No lubrication needed, if applied it shall be continuous.
Pressure	0.5 - 8 bar
Working temperature	-5°C - +70°C
Max. speed	1.5 m/sec. (normal working conditions)
Bores	Ø 25 - 32 - 40 - 50 - 63
Max. strokes	6 m

Please follow the suggestions below to ensure a long life for these cylinders:
- use clean and lubricated air
- Please adequately evaluate the load involved and its direction, especially in respect to the moving carriage (also see tables for loads and admitted moments).
- avoid high speeds together with long strokes and heavy loads: this would produce kinetic energy which the cylinder cannot absorb, especially if used as a limit stop (in this case use mechanical stop device)
- evaluate the environmental characteristics of cylinder used (high temperature, hard atmosphere, dust, humidity etc.)

Please note: air must be dried for applications with lower temperature.
Use hydraulic oils H class (ISO Vg32) for correct continued lubrication.
Our Technical Department will be glad to help.

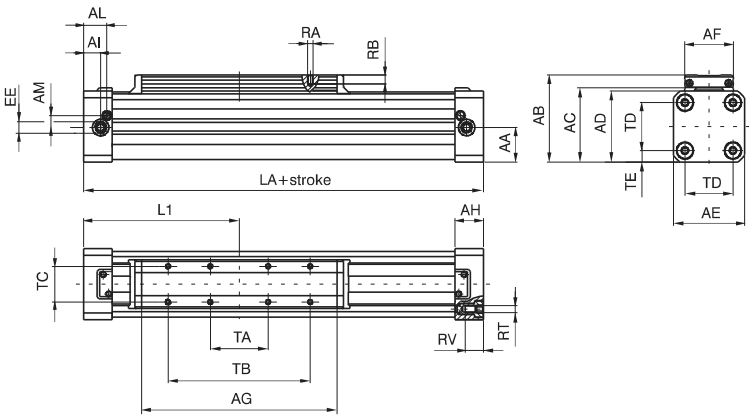
For applications where a low smooth uniform operations speed is required, you must specify this on your purchase order so that we can use the proper special grease.

Use and maintenance

This type of cylinder, due to its characteristics, has to be used within certain criteria. Correct use will give long and troublefree operation. Filtered and lubricated compressed air reduce seal wear. Verify that the load will not produce unforeseen stresses. Never combine high speed with heavy load. Always support the long stroke cylinder with intermediate brackets and never exceed the specified working conditions.
If maintenance is required, follow the instructions supplied with the repair kit.

Basic version

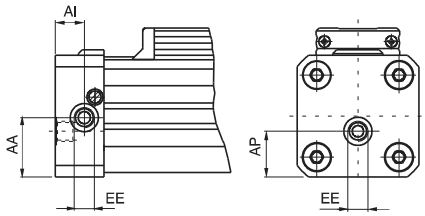
Ordering code
1605.Ø.stroke.01.M (Max. stroke 6 mt.)



Left head

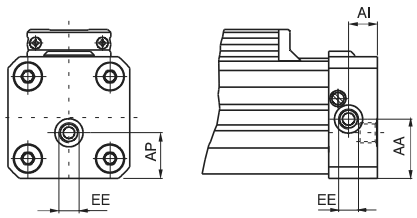
Ordering code
1605.Ø.stroke.02.M (Max. stroke 6 mt.)

Possibility of a single feed cylinder head



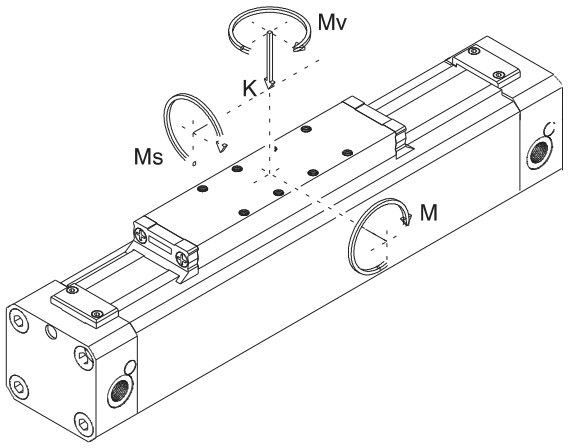
Right head

Ordering code
1605.Ø.stroke.03.M (Max. stroke 6 mt.)

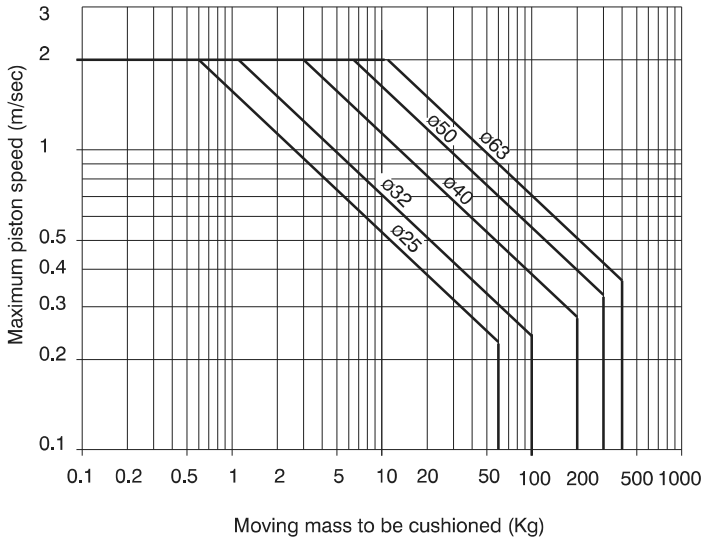


Bore		25	32	40	50	63
AA		19,5	25,5	31	39	46,5
AB		56	70	80	98	113,5
AC		48,5	60	70	85	100
AD		44	55	65	80	95
AE		40	55	65	80	95
AF		30	40	40	55	55
AG		117	146	186	220	255
AH		23	27	30	32	36
AI		12,5	14,5	17,5	19	23
AL		19	22,5	24,5	26	30
AM		7,5	10,5	11,5	13,5	16
AP		13	15,2	23	30	35,5
EE		G1/8"	G1/4"	G1/4"	G1/4"	G3/8"
L1		100	125	150	175	215
LA		200	250	300	350	430
RA		M4	M5	M5	M6	M6
RB		7,5	9,5	9,5	11,5	11,5
RT		M5	M6	M6	M8	M8
RV		13,5	16,5	16,5	20,5	20,5
TA		30	40	40	65	65
TB		80	110	110	160	160
TC		23	30	30	40	40
TD		27	36	47	54	68
TE		6,5	9,5	9	13	13,5
Weight	stroke 0	900	1650	2650	4330	8010

Basic version cylinder



Operating end stroke decelerator diagram



Recommended loads and moments in static conditions

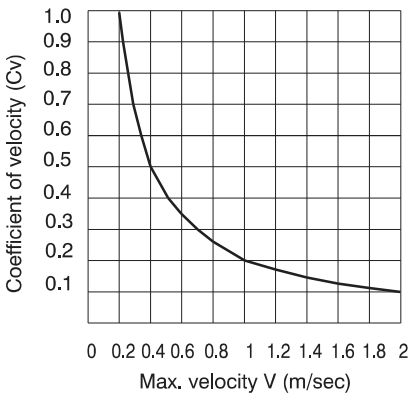
CYLINDER BORE	DECELERATING STROKE (mm)	MAX. RECOMMENDED LOAD K (N)	MAX. RECOMMENDED BENDING MOMENT M (Nm)	MAX. RECOMMENDED CROSS MOMENT Ms (Nm)	MAX. RECOMMENDED TWISTING MOMENT Mv (Nm)
25	20	300	15	0.8	3
32	25	450	30	2.5	5
40	31	750	60	4.5	8
50	38	1200	115	7.5	15
63	49	1600	150	8.5	24

Attention: use guided carriage for heavier loads or precise linear movements (MG or MH versions).

All reported data are referred to carriage plane and indicates MAX - values in statical conditions. These values should not be exceeded either in dynamic conditions (best speed <1m/sec). Should the cylinder be utilised at its maximum performances, ensure the proper additional absorbers are used.

Calculation of permissible load (Kd) in dynamic conditions $Kd = K \cdot Cv$

Coefficient of velocity diagram



Loads under combined stressing conditions

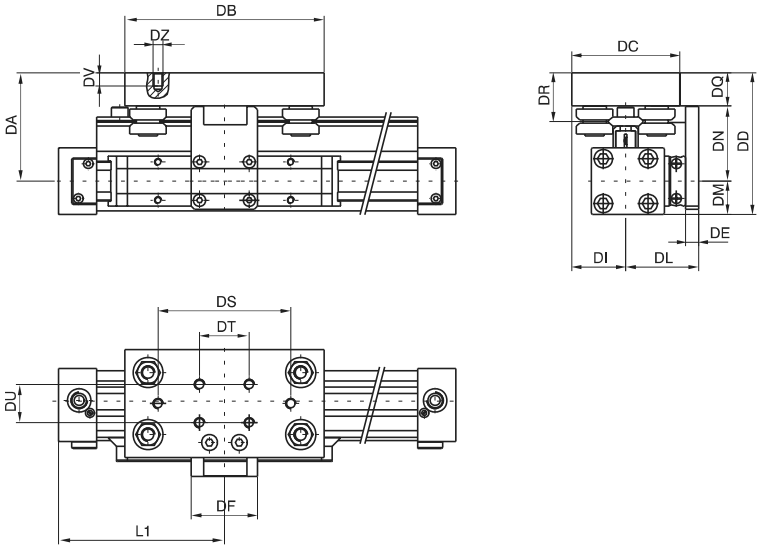
It is important to take into consideration the following formula when there are a combination of forces with torque:

$$\left[\left(2 \times \frac{Ms}{\quad}\right) + \left(1.5 \times \frac{Mv}{\quad}\right) + \frac{M}{\quad} + \frac{K}{\quad}\right] \times \frac{100}{\quad} \leq 100$$

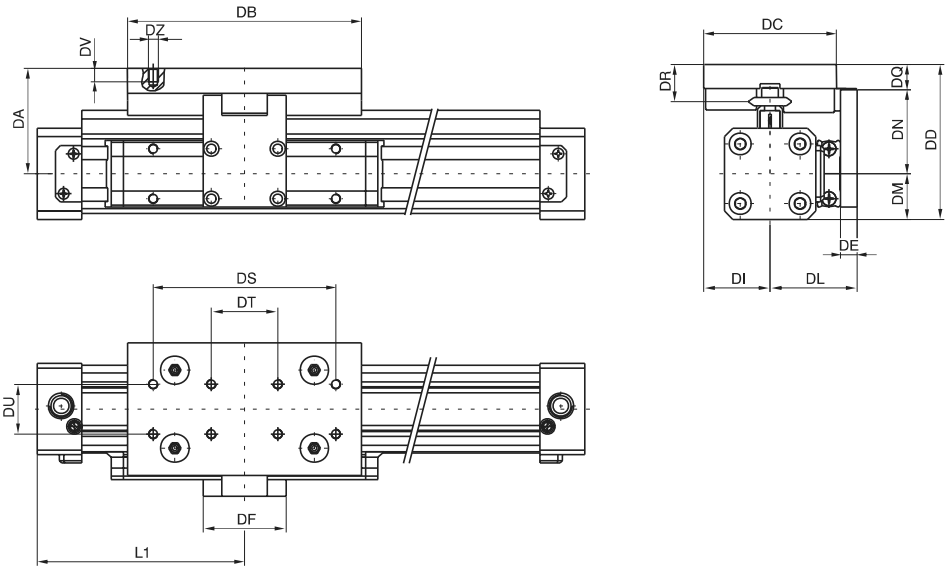
Cylinder with linear control unit (Ø 25, Ø32, Ø40 and Ø50)

Ordering code
1605.Ø.stroke.01.MG (Max. stroke 3mt.)

Cylinders Ø 25



Cylinders Ø 32, Ø 40, Ø 50



Bore	DA	DB	DC	DD	DE	DF	DI	DL	DM	DN	DQ	DR	DS	DT	DU	DV	DZ	L1	Weight guide	every 100mm
25	65	120	65	85	8	40	32,5	44	20	45,5	19,5	29	80	30	23	8	M6	100	g 850	g 90
32	63	141	80	90,5	10	50	40	52,5	27,5	48,5	14,5	21,5	110	40	30	8	M5	125	g 950	g 90
40	68,5	141	80	101	10	50	40	57,5	32,5	54	14,5	21,5	110	40	30	8	M5	150	g 950	g 90
50	76	141	80	116	12	80	40	70	40	61,5	14,5	21,5	110	40	30	8	M5	175	g 950	g 90

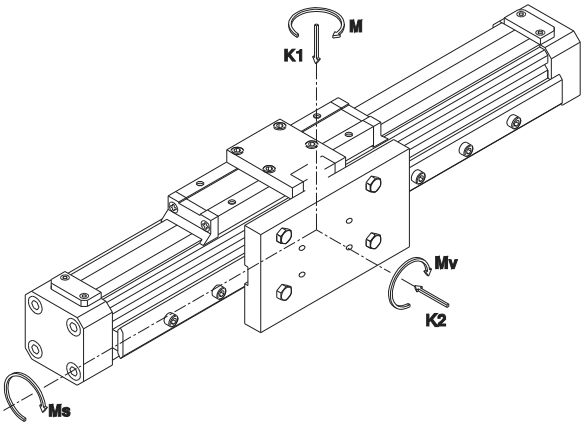
For cylinder weight refer to base version

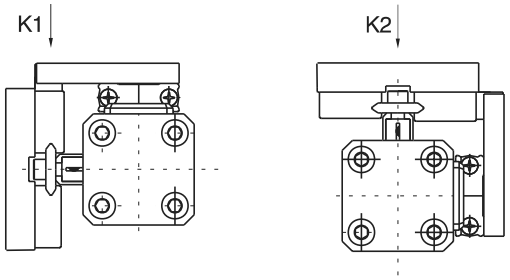
Construction characteristics of linear control unit

Rod	carbon steel with hardness higher than 55-60 HRC
Bearing with shaft	shielded bearing with shaped ring
Carriage plate	anodised aluminium

Cylinders with linear control unit Ø32, Ø40 and Ø50

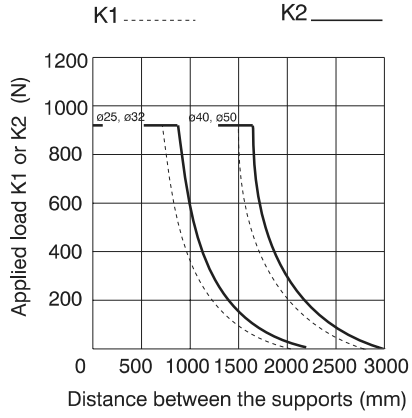
Max. suggested loads and moments

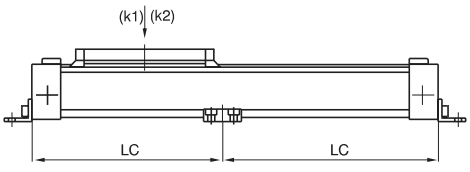




K1 (N)	K2 (N)	M (Nm)	Ms (Nm)	Mv (Nm)
960	960	40	12	40

Max. load (K1 o K2) depending on the distance LC between the supports



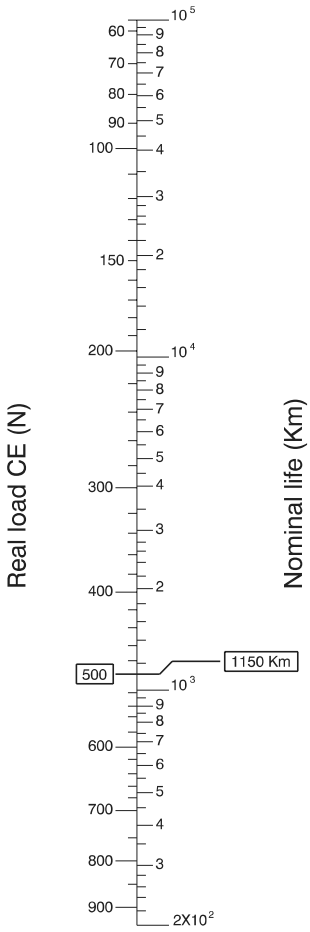


Real load (CE) under combined stressing conditions

It is important to take into consideration the following formula when there are a combination of forces with torque :

$$CE = \left[K1 + K2 + \left(24 \times M\right) + \left(80 \times Ms\right) + \left(24 \times Mv\right)\right] \leq 960$$

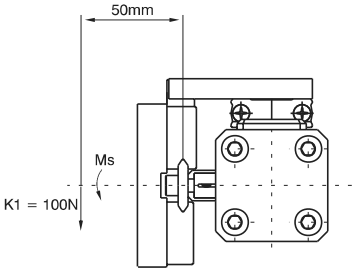
Nomograph load / life



All data refers to a linear control unit properly lubricated with linear speed < di 1.5 m/s

Example to compute the life

Compute the linear control unit life with a load of 100 N applied 50 mm off its axle.



Ms = 0,05 x 100 = 5 Nm K1 = 100 N

How to compute the real load using the formula:

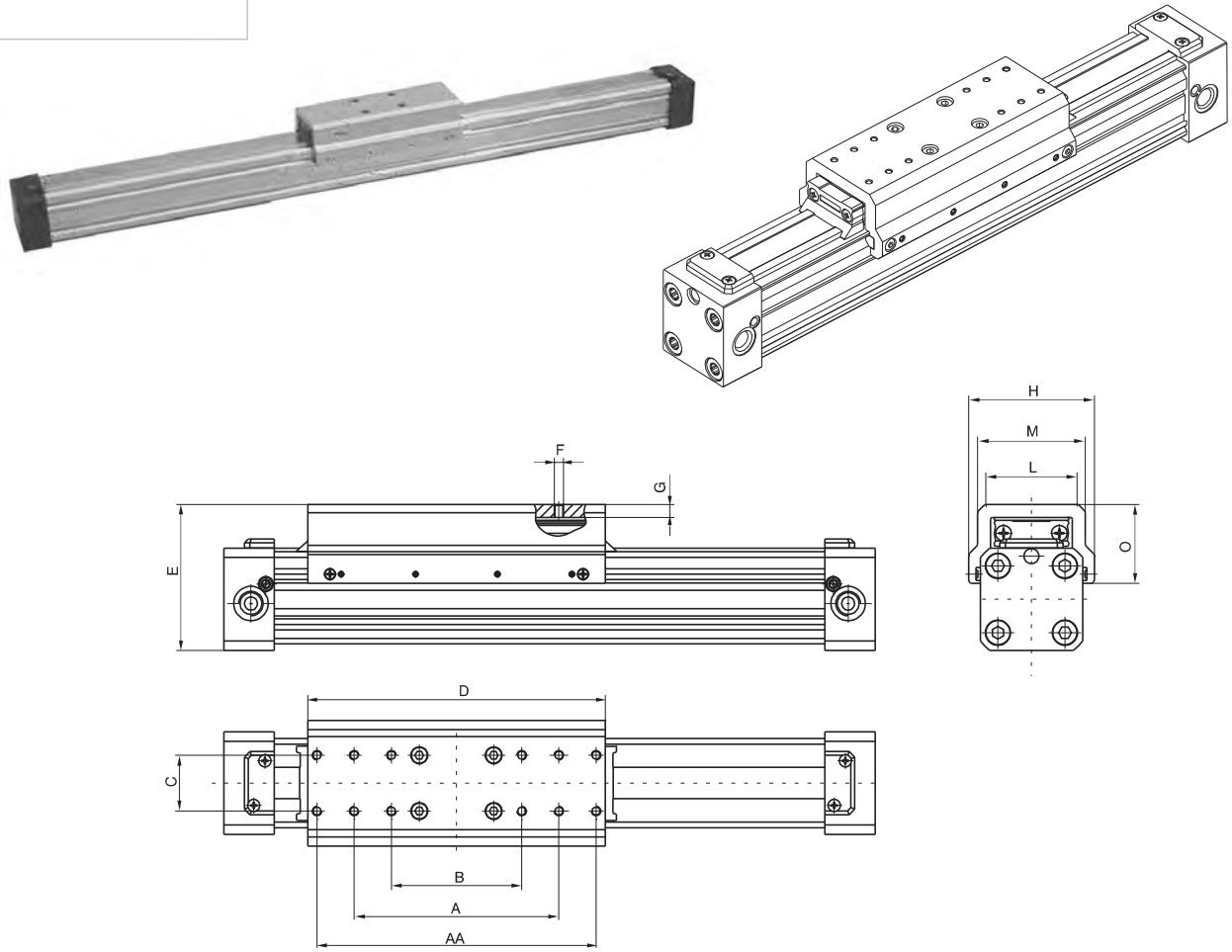
$$CE = \left[K1 + K2 + \left(24 \times M\right) + \left(80 \times Ms\right) + \left(24 \times Mv\right)\right]$$

$$CE = \left[100 + 0 + \left(24 \times 0\right) + \left(80 \times 5\right) + \left(24 \times 0\right)\right] = 500N$$

After having verified that the CE is lower than 960 N we

Cylinder with sliding shoes guide (Ø 25, Ø 32, Ø 40, Ø 50 and Ø 63)

Ordering code
1605.Ø.stroke.01.MH

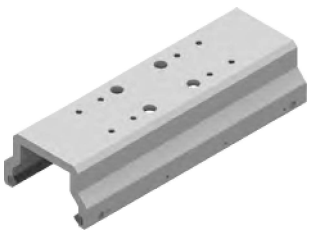


Bore	AA	A	B	C	D	E	F	G	H	L	M	O	Weight g
Ø25	/	80	55	23	130	64 $^{\pm 1}$	M4	6,5	57	36	42	32	g 235
Ø32	/	110	70	30	160	78,5 $^{\pm 1}$	M5	7	68	50	58	42,5	g 445
Ø40	/	110	70	30	202	88,5 $^{\pm 1}$	M5	7	77	52	60	45,5	g 595
Ø50	210	160	110	40	235	114,5 $^{\pm 1}$	M6	14	100	71	83	61,5	g 1453
Ø63	210	160	110	40	270	130 $^{\pm 1}$	M6	14	116	76	90	65,5	g 1810

For cylinders weight refer to base version

Complete sliding shoes guide

Ordering code
1600.Ø.05F

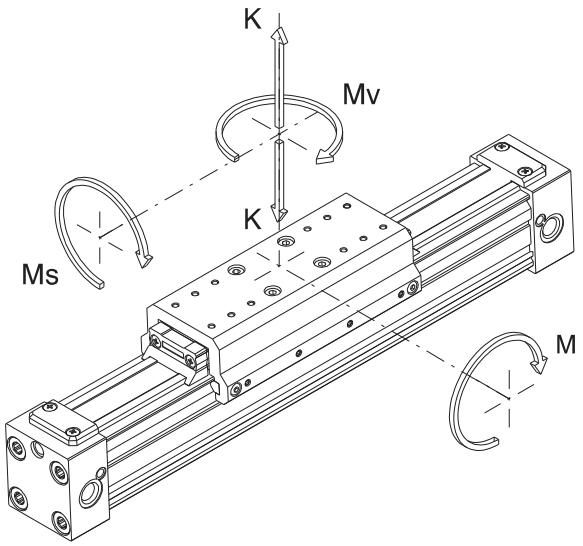


Construction characteristics of guide

Sliding shoes guide	reinforced carbon fibre nylon
Mounting plate	extruded anodised aluminium

Cylinder with sliding shoes guide ø25, ø32, ø40, ø50 and ø63

Max. suggested loads and moments

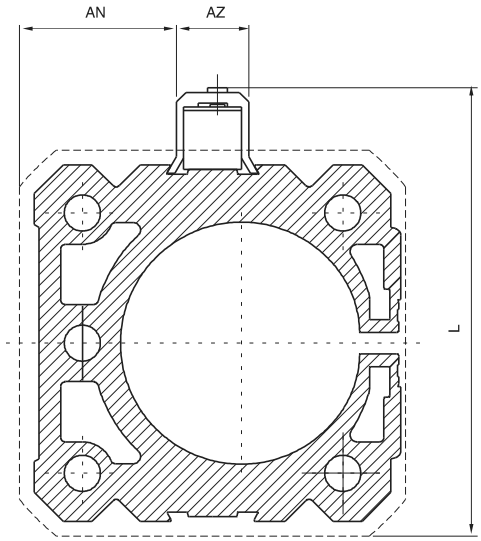


Recommended loads and moments in static conditions

CYLIDER BORE	MAX RECOMMENDED LOAD K (N)	MAX RECOMMENDED BENDING MOMENT M (Nm)	MAX RECOMMENDED CROSS MOMENT Ms (Nm)	MAX RECOMMENDED CROSS MOMENT Ms (Nm)
ø 25	300	20	1	4
ø 32	450	35	3	6
ø 40	750	70	5	9
ø 50	1200	120	8	16
ø 63	1600	155	9	25

Sensor brackets codes 1600._, SRS._, SHS._

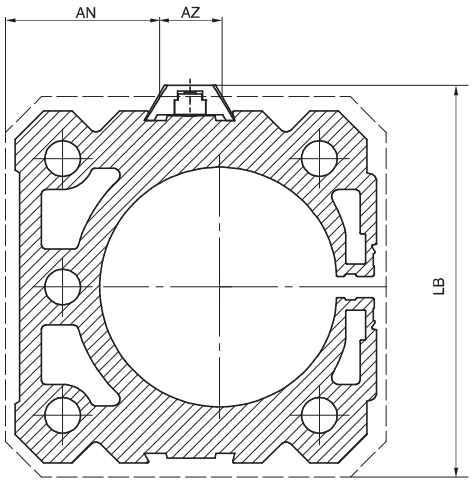
Ordering code
1600.A



Bore		25	32	40	50	63
AN		12,5	20	25	32,5	40
AZ		15	15	15	15	15
L		55	68	79	94	110
LB		45	58	69	84	100
Weight g	1600.A	3	3	3	3	3
	1600.B	1	1	1	1	1

Sensor brackets codes 1580._, MRS._, MHS._

Ordering code
1600.B



Sensors

For technical characteristics and ordering codes see magnetic sensors section

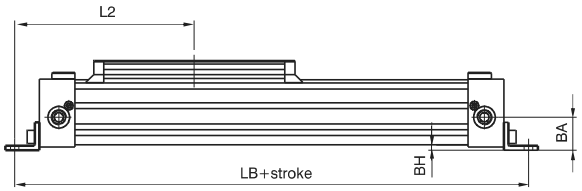
Instruction on how to use the sensors properly

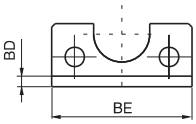
Particular attention must be paid not to exceed the working limits listed in the tables and that the sensor is never connected to the mains without a load connected in series; these are the only measures that if not observed can put the circuits out of order.
In the case of direct current (D.C.) connection polarities must be respected, that is the brown wire to the positive load (+) and the blue to the negative (-). If these are inverted the sensor remains switched, the load connected and the led turned off. However, this would not damage the circuit.
For the "U" type sensors attention must be paid that the length of the cable doesn't exceed 8 metres, with tension above 100 V. In this case a serial resistance is added to reduce the cumulative effects of the line.
As an example 1000 W per 100-130 V e 2000 W per 200-240 V.

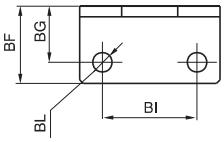
Foot

Ordering code
1600.Ø.01F (1 piece)

Bore
25 - 32

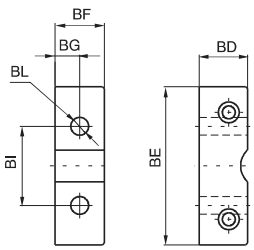


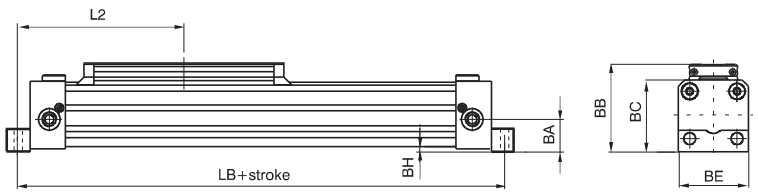




Bore
40 - 50 - 63

Bore	25	32	40	50	63
BA	21,5	28	32,5	41	49
BB	58	72,5	81,5	100	116
BC	46	57,5	66,5	82	97,5
BD	3	3	20	25	30
BE	40	55	65	80	95
BF	22	25	25	25	30
BG	16	18	12,5	12,5	15
BH	3,5	6	4,5	5	5
BI	27	36	30	40	48
BL	5,5	6,6	9	9	11
L2	116	143	162,5	187,5	230
LB	232	286	32,5	375	460
Weight g	30	45	65	110	190

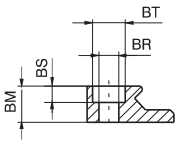


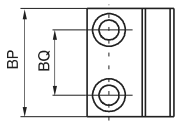


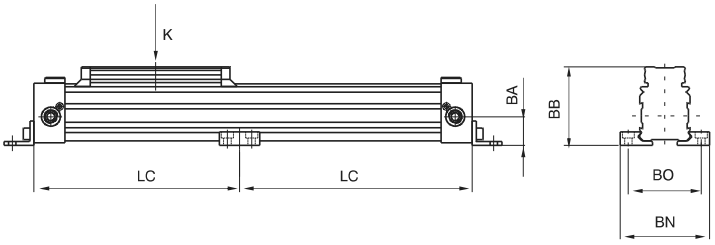
Intermediate support

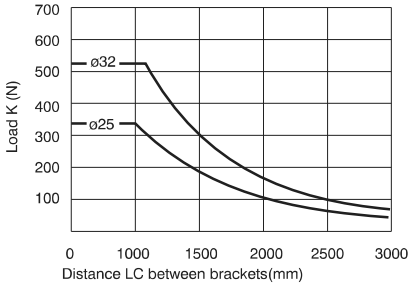
Ordering code
1600.Ø.02F

Bore
25 - 32









Bore	25	32	40	50	63
BA	21,5	28	32,5	41	49
BB	58	72,5	81,5	100	116
BM	10	18	18	25	30
BN	66	86	96	120	140
BO	54	70	80	100	120
BP	30	40	40	50	50
BQ	18	25	25	32	32
BR	5,5	6,6	6,6	9	9
BS	4,5	5,5	5,5	7,5	7,5
BT	9	11	11	15	15
Weight g	25	80	80	160	215

Bore
40 - 50 - 63