

## Accessories and fixing devices

### Piston rod lock

Piston rod lock for cylinders with bores from da  $\varnothing$ 12 to  $\varnothing$ 125 mm



# Linear guides

Linear control units Series 1200 (Ø20-25 mm) and Series 1320 (from Ø32 to Ø80 mm)



## **Shock absorbers**

Shock absorbers with M8x1 - M10x1 - M14x1,5 - M20x1,5 - M27x1,5 threads





## Series 1200, Threaded end caps

#### **Construction characteristics**

End caps	hard anodised aluminum		
Barrel	anodised aluminium (brass for Ø8 and Ø10)		
Piston rod	non magnetic piston : Ø8 - Ø10: stainless steel / Ø12 - Ø50: C43 chromed magnetic piston: Ø10 - 20: stainless steel / Ø25 - 50: C43 chromed		
Piston	aluminium		
Seals	Standard: NBR Oil resistant rubber, PUR Piston rod seals		
	(HNBR or FPM seals available upon request)		
Mounting	steel painted in cataphoresis		
Forks	cadmium plated steel		
Single-acting springs	steel for springs and stainless steel		
Cushioning length	ø 16 - 20 - 25 - 32 - 40 - 50 mm 15 - 18 - 18 - 22 - 22		

#### **Technical characteristics**

Filtered air. No lubrication needed, if applied it shall be continuous.
10 bar
-5°C - +70°C with standard seals magnetic or non magnetic piston
-5°C - +80°C with FPM seals magnetic piston
-5°C - +80°C with HNBR seals magnetic piston
-5°C - +120°C with HNBR seals non magnetic piston
-5°C - +150°C with FPM seals non magnetic piston

Please follow the suggestions below to ensure a long life for these cylinders:

- •use clean and lubricated air
- ·correct alignment during assembly with regard to the applied load so as to avoid radial components or bending the rod.
- avoid high speeds together with long strokes and heavy loads: this would produce kinetic energy which the cylinder cannot absorb, especially if used as a limit stop (in this case use mechanical stop device)
- evaluate the environmental characteristics of cylinder used (high temperature, hard atmosphere, dust, humidity etc.)

#### Please note: air must be dried for applications with lower temperature.

Use hydraulic oils H class (ISO VG32) for correct continued lubrication.

Our Technical Department will be glad to help.

### Standard strokes

#### **Double acting version**

**Ø8 - Ø10 :** 15 - 25 - 50 - 75 - 80 - 100 mm

**Ø12 - Ø16 :** 15 - 25 - 50 - 75 - 80 - 100 - 150 - 160 - 200 - 250 - 300 mm

**Ø20 - Ø25 :** 15 - 25 - 50 - 75 - 80 - 100 - 150 - 160 - 200 - 250 - 300 - 320 - 350 - 400 mm

Ø32 - Ø50 : 15 - 25 - 50 - 75 - 80 - 100 - 150 - 160 - 200 - 250 - 300 - 320 - 350 - 400 - 450 - 500 mm

On request are available strokes up to: **Ø8 - Ø10 :** 250 mm

Ø12 - Ø16 : 700 mm Ø20 - Ø50 : 1000 mm Single acting version

Ø12 - Ø50 : up to stroke 40 mm

On request are available strokes up to 200 mm

### Minimum and maximum springs load for single acting version

Bore	Ø12 - Ø20	Ø25	Ø32	Ø40 - Ø50
Min. load (N)	10	10	20	40
Max. load (N)	25	50	55	110