

The chemical and temperature specialist Up to 150MPa iglidur[®] X

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When to use it?

- For pressure loads up to 150MPa
- For linear movements with stainless steel at high temperatures
- Universal chemical resistance
- For temperature resistance from -100°C to +250°C (short-term up to +315°C)
- For very low moisture absorption
- For high wear resistance over the entire temperature range

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When not to use?

- For very low wear at high loads
- iglidur® Q, iglidur® Z
- When a cost-effective plain bearing for underwater use is required iglidur® H, iglidur® H370
- For edge loads
- iglidur® Z

Bearing technology | Plain bearing | iglidur® X



120.0mm

\mathbf{B}





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Bar stock.

plate

The chemical and temperature specialist Up to 150MPa

iglidur® X is defined by its combination of very high temperature resistance with high compressive strength, along with high resistance to chemicals. iglidur® X is designed for higher speeds than other iglidur® bearings.

- Continuous operating temperature from -100°C to +250°C
- Extremely high chemical resistance
- High compressive strength
- Very low moisture absorption
- Page 683• High wear resistance

Typical application areas

- Beverage industry
- Woodworking
- tribo-tape liner
 Plastic processing industry
 - Aerospace engineering
 - Cleanroom



Two h

flange

bearin Page

Moulo

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iguba spher Page

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Desc	riptive technical specifications			
Wear	resistance at +23°C	-		+
Wear	resistance at +90°C	-		+
Wear	resistance at +150°C	-		+
Low o	coefficient of friction	-		+
Low r	noisture absorption	-		+
Wear	resistance under water	-		+
High	media resistance	-		+
	tant to edge pressures	-		+
Suital	ble for shock and impact loads	-		+
Resis	tant to dirt	-		+
	Online product finder www.igus.eu/iglidur-finder		Online service lif www.igus.eu/igli	

280 3D CAD, finder and service life calculation ... www.igus.eu/X

General properties			Testing method	
Density	g/cm ³	1.44		-100°C up
Colour		black		+250°C
Max. moisture absorption at +23°C and 50% r.h.	% weight	0.1	DIN 53495	
Max. moisture absorption	% weight	0.5		
Coefficient of friction, dynamic, against steel	μ	0.09 - 0.27		150MPa
pv value, max. (dry)	MPa · m/s	1.32		
Mechanical properties				.
Flexural modulus	MPa	8,100	DIN 53457	V-O
Flexural strength at +20°C	MPa	170	DIN 53452	
Compressive strength	MPa	100		
Max. recommended surface pressure (+20°C)	MPa	150		4
Shore D hardness		85	DIN 53505	
Physical and thermal properties				
Max. application temperature long-term	°C	+250		
Max. application temperature short-term	°C	+315		
Min. application temperature	°C	-100		
Thermal conductivity	W/m ⋅ K	0.60	ASTM C 177	RoHS-
Coefficient of thermal expansion (at +23°C)	K⁻¹ · 10⁻⁵	5	DIN 53752	
Electrical properties ⁵⁾				
Specific contact resistance	Ωcm	< 105	DIN IEC 93	ISO
Surface resistance	Ω	< 10 ³	DIN 53482	3547-1

⁵ The good conductivity of this material can favour the generation of corrosion on the metallic contact components.

Table 01: Material properties

iglidur[®] X has an excellent combination of high temperature resistance, high compressive strength, and excellent resistance to chemicals. The aspect of temperature resistance and pressure susceptibility is also reflected in the pv graph.

Moisture absorption

The moisture absorption of iglidur[®] X plain bearings is very low. It is approximately 0.1% weight under standard climatic conditions. The maximum moisture absorption is 0.5% weight.

Vacuum

In vacuum, any present moisture is released as vapour. The use in vacuum is generally possible.

Radiation resistance

Plain bearings made from iglidur® X are resistant up to a radiation intensity of $1 \cdot 10^5$ Gy.

Resistance to weathering

iglidur[®] X plain bearings are continuously resistant to weathering. The material properties are only slightly affected. Possible discolorations are only superficial.

Mechanical properties

With increasing temperatures, the compressive strength of iglidur[®] X plain bearings decreases. Diagram 02 shows this inverse relationship. The maximum recommended surface pressure is a mechanical material parameter. No conclusions regarding the tribological properties can be drawn from this.

Diagram 03 shows the elastic deformation of iglidur^ X at radial loads.

Surface pressure, page 41



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Bearing technology | Plain bearing | iglidur® X

Permissible surface speeds

iglidur[®] X is designed for higher speeds than other iglidur[®] bearings. This is enabled by its high temperature resistance and excellent thermal conductivity. This is also made clear by the max. pv value of 1.32MPa. However, in this case, only the smallest radial loads may act on the bearings. At the given speeds, friction can cause a temperature increase to maximum permissible levels. Surface speed, page 44

Temperature

In the case of a permissible long-term application temperature of +250°C, iglidur® X will even withstand +315°C for short periods. As in the case of all thermoplastics, the compression strength of iglidur® X decreases when temperatures rise. For temperatures over +135°C an additional securing is required. At temperatures over +170°C the axial security of the bearing in the housing needs to be tested. Please contact us if you have questions on bearing use.

Application temperatures, page 49

Additional securing, page 49

Friction and wear

Similar to wear resistance, the coefficient of friction μ also changes with the surface speed and load (diagrams 04 and 05)

Coefficient of friction and surfaces, page 47 Wear resistance, page 50

Shaft materials

The friction and wear are also dependent, to a large degree, on the shaft material. Shafts that are too smooth, increase both the coefficient of friction and the wear of the bearing. For iglidur® X a ground surface with an average surface finish $Ra = 0.6 - 0.8 \mu m$ is recommended. Diagrams 06 and 07 show the test results of iglidur® X plain bearings running against various shaft materials. If the shaft material you plan on using is not shown in these test results, please contact us, Shaft materials, page 52

Installation tolerances

iglidur® X plain bearings are standard bearings for shafts with h tolerance (recommended minimum h9). The bearings are designed for press-fit into a housing machined to a H7 tolerance. After being assembled into a nominal size housing, in standard cases the inner diameter automatically adjusts to the F10 tolerances. For particular dimensions the tolerance differs depending on the wall thickness (please see product range table).

Testing methods, page 57

Chemicals	Resistance
Alcohols	+
Diluted acids	+
Diluted alkalines	+
Fuels	+
Greases, oils without additives	+
lydrocarbons	+
Strong acids	0 up to –
Strong alkalines	+

Table 02: Chemical resistance

Chemical table, page 1636

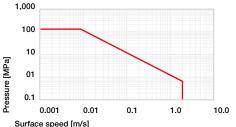
		Rotating	Oscillating	linear
long-term	m/s	1.5	1.1	5.0
short-term	m/s	3.5	2.5	10.0
Table 03: Max	imum s	urface speed	s	

Dry Greases Oil Water Coefficient of friction µ 0.09 - 0.27 0.09 0.04 0.04 Table 04: Coefficient of friction against steel (Ra = 1µm. 50HRC)

Ø d1 [mm]	0	Plain bearing F10 [mm]	
0-3		+0.006 +0.046	
>3-6	+0.000 +0.012	+0.010 +0.058	-0.030 +0.000
> 6 - 10	+0.000 +0.015	+0.013 +0.071	-0.036 +0.000
> 10 - 18	+0.000 +0.018	+0.016 +0.086	-0.043 +0.000
> 18 - 30	+0.000 +0.021	+0.020 +0.104	-0.052 +0.000
> 30 - 50	+0.000 +0.025	+0.025 +0.125	-0.062 +0.000
> 50 - 80	+0.000 +0.030	+0.030 +0.150	-0.074 +0.000
> 80 - 120	+0.000 +0.035	+0.036 +0.176	-0.087 +0.000
> 120 - 180	+0.000 +0.040	+0.043 +0.203	+0.000 +0.100
Table 05: Imp	ortant tolerance	es for plain bearin	ngs according

to ISO 3547-1 after press-fit

Technical data



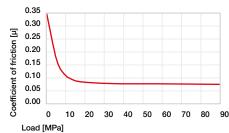
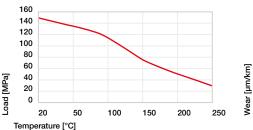


Diagram 05: Coefficient of friction as a function of the

Diagram 01: Permissible pv values for iglidur® X plain bearings with a wall thickness of 1mm, dry operation against a steel shaft, at +20°C, mounted in a steel housing



function of temperature (150MPa at +20°C)

+23°C +60°C

8

6

4

2

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Deformation [%]

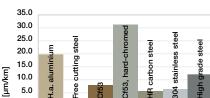


Diagram 02: Maximum recommended surface pressure as a Diagram 06: Wear, rotating with different shaft materials, pressure, p = 1MPa, v = 0.3m/s

0.0

pressure, v = 0.01 m/s

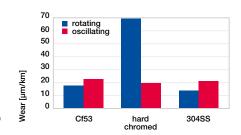
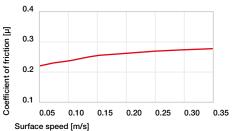


Diagram 07: Wear for rotating and oscillating applications with different shaft materials. p = 2MPa

Diagram 04: Coefficient of friction as a function of the surface speed, v = 0.01m/s

Diagram 03: Deformation under pressure and temperature

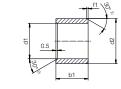


0 25 50 75 100 Load [MPa]

Bearing technology | Plain bearing | iglidur[®] X

Sleeve bearing (form S)





²⁾ Thickness < 0.6mm: Chamfer = 20°

Chamfer in relation to d1

d1 [mm]	Ø1-6	Ø 6–12	Ø 12–30	Ø > 30
f1 [mm]	0.3	0.5	0.8	1.2

Dimensions according to ISO 3547-1 and special dimensions

Order example: XSM-0203-03 – no minimum order quantity.

X iglidur[®] material S Sleeve bearing M Metric 02 Inner Ø d1 03 Outer Ø d2 03 Total length b1

d1	d1 Tolerance ³⁾	d2	b1 h13	Part No.	d1	d1 Tolerance ³⁾	d2	b 1 h13	Part No.
[mm]		[mm]	[mm]		[mm]		[mm]	[mm]	
2.0	+0.006	3.5	3.0	XSM-0203-03	12.0		14.0	3.5	XSM-1214-035
3.0	+0.006	4.5	3.0	XSM-0304-03	12.0		14.0	6.0	XSM-1214-06
3.0	+0.040	4.5	6.0	XSM-0304-06	12.0		14.0	8.0	XSM-1214-08
4.0		5.5	4.0	XSM-0405-04	12.0		14.0	10.0	XSM-1214-10
4.0		5.5	6.0	XSM-0405-06	12.0		14.0	12.0	XSM-1214-12
4.0		5.5	9.0	XSM-0405-09	12.0		14.0	15.0	XSM-1214-15
4.0		5.5	10.0	XSM-0405-10	12.0		14.0	20.0	XSM-1214-20
5.0		7.0	3.5	XSM-0507-035	12.0		14.0	25.0	XSM-1214-25
5.0	+0.010	7.0	5.0	XSM-0507-05	13.0		15.0	10.0	XSM-1315-10
5.0	+0.058	7.0	8.0	XSM-0507-08	13.0		15.0	20.0	XSM-1315-20
5.0		7.0	10.0	XSM-0507-10	14.0		16.0	12.0	XSM-1416-12
6.0		8.0	6.0	XSM-0608-06	14.0		16.0	15.0	XSM-1416-15
6.0		8.0	8.0	XSM-0608-08	14.0		16.0	20.0	XSM-1416-20
6.0		8.0	10.0	XSM-0608-10	14.0	+0.016	16.0	25.0	XSM-1416-25
6.0		8.0	13.8	XSM-0608-13	15.0	+0.016	17.0	7.0	XSM-1517-07
7.0		9.0	10.0	XSM-0709-10	15.0	+0.000	17.0	10.0	XSM-1517-10
7.0		9.0	12.0	XSM-0709-12	15.0		17.0	15.0	XSM-1517-15
8.0		10.0	6.0	XSM-0810-06	15.0		17.0	20.0	XSM-1517-20
8.0		10.0	8.0	XSM-0810-08	15.0		17.0	25.0	XSM-1517-25
8.0		10.0	10.0	XSM-0810-10	16.0		18.0	10.0	XSM-1618-10
8.0		10.0	12.0	XSM-0810-12	16.0		18.0	12.0	XSM-1618-12
8.0	+0.013	10.0	15.0	XSM-0810-15	16.0		18.0	15.0	XSM-1618-15
10.0	+0.071	12.0	3.5	XSM-1012-035	16.0		18.0	20.0	XSM-1618-20
10.0		12.0	6.0	XSM-1012-06	16.0		18.0	25.0	XSM-1618-25
10.0		12.0	8.0	XSM-1012-08	16.0		18.0	35.0	XSM-1618-35
10.0		12.0	10.0	XSM-1012-10	17.0		19.0	20.0	XSM-1719-20
10.0		12.0	12.0	XSM-1012-12	18.0		20.0	15.0	XSM-1820-15
10.0		12.0	15.0	XSM-1012-15	18.0		20.0	20.0	XSM-1820-20
10.0		12.0	20.0	XSM-1012-20	18.0		20.0	25.0	XSM-1820-25

Product range

d1	d1	d2	b1	Part No.	d1	d1	d2	b1	Part No.
	Tolerance ³⁾		h13			Tolerance ³⁾		h13	
[mm]		[mm]	[mm]		[mm]		[mm]	[mm]	
20.0	+0.016	22.0	14.0	XSM-2022-140	30.0	0.000	34.0	20.0	XSM-3034-20
00.0	+0.086	00.0	115	VOM 0000 145	30.0	+0.020	34.0	25.0	XSM-3034-25
20.0		22.0	14.5	XSM-2022-145	30.0	+0.104	34.0	30.0	XSM-3034-30
20.0		22.0	17.0	XSM-2022-17	30.0		34.0	40.0	XSM-3034-40
20.0		22.0	18.0	XSM-2022-18	32.0		36.0	20.0	XSM-3236-20
20.0		22.0	20.0	XSM-2022-20	32.0		36.0	25.0	XSM-3236-25
20.0		23.0	7.0	XSM-2023-07	32.0		36.0	30.0	XSM-3236-30
20.0		23.0	10.0 15.0	XSM-2023-10	32.0		36.0	35.0 40.0	XSM-3236-35 XSM-3236-40
20.0		23.0	20.0	XSM-2023-15 XSM-2023-20			36.0		
20.0		23.0	20.0	XSM-2023-20 XSM-2023-25	32.0		36.0	54.0	XSM-3236-54 XSM-3539-20
20.0		23.0	30.0	XSM-2023-25 XSM-2023-30	35.0		39.0 39.0	20.0 30.0	XSM-3539-20 XSM-3539-30
20.0		25.0	15.0	XSM-2025-30 XSM-2225-15	35.0		39.0	40.0	XSM-3539-30
22.0		25.0	20.0	XSM-2225-15 XSM-2225-20	35.0		39.0	50.0	XSM-3539-40 XSM-3539-50
22.0		25.0	20.0	XSM-2225-20 XSM-2225-25	40.0		44.0	20.0	XSM-3539-50 XSM-4044-20
22.0		25.0	30.0	XSM-2225-25 XSM-2225-30	40.0	+0.025	44.0	30.0	XSM-4044-20 XSM-4044-30
24.0		26.0	20.0	XSM-2225-30 XSM-2426-20	40.0	+0.125	44.0	40.0	XSM-4044-30 XSM-4044-40
24.0		27.0	6.0	XSM-2420-20 XSM-2427-06	40.0		44.0	50.0	XSM-4044-40 XSM-4044-50
24.0		27.0	15.0	XSM-2427-00	45.0		50.0	20.0	XSM-4044-30 XSM-4550-20
24.0		27.0	20.0	XSM-2427-13 XSM-2427-20	45.0		50.0	30.0	XSM-4550-20 XSM-4550-30
24.0	+0.020	27.0	25.0	XSM-2427-25	45.0		50.0	40.0	XSM-4550-40
24.0	+0.104	27.0	30.0	XSM-2427-30	45.0		50.0	50.0	XSM-4550-50
25.0		28.0	7.7	XSM-2528-077	50.0		55.0	20.0	XSM-5055-20
25.0		28.0	9.0	XSM-2528-09	50.0		55.0	30.0	XSM-5055-30
25.0		28.0	12.0	XSM-2528-12	50.0		55.0	40.0	XSM-5055-40
25.0		28.0	13.0	XSM-2528-13	50.0		55.0	50.0	XSM-5055-50
25.0		28.0	15.0	XSM-2528-15	50.0		55.0	60.0	XSM-5055-60
25.0		28.0	20.0	XSM-2528-20	55.0		60.0	50.0	XSM-5560-50
25.0		28.0	25.0	XSM-2528-25	60.0		65.0	45.0	XSM-6065-45
25.0		28.0	30.0	XSM-2528-30	60.0		65.0	60.0	XSM-6065-60
25.0		28.0	35.0	XSM-2528-35	65.0	+0.030	70.0	50.0	XSM-6570-50
26.0		28.0	10.0	XSM-2628-10	70.0	+0.150	75.0	70.0	XSM-7075-70
27.0		30.0	5.7	XSM-2730-05	75.0		80.0	60.0	XSM-7580-60
28.0		32.0	20.0	XSM-2832-20	80.0		85.0	100.0	XSM-8085-100
28.0		32.0	25.0	XSM-2832-25	90.0		95.0	100.0	XSM-9095-100
28.0		32.0	30.0	XSM-2832-30	100.0	+0.036	105.0	100.0	XSM-100105-100
28.0		32.0	69.0	XSM-2832-69	110.0	+0.176	115.0	100.0	XSM-110115-100
30.0		34.0	10.0	XSM-3034-10	120.0		125.0	100.0	XSM-120125-100
30.0		34.0	15.0	XSM-3034-15					

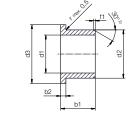
³⁾ After press-fit. Testing methods, page 57



Bearing technology | Plain bearing | iglidur[®] X

Flange bearing (form F)





 $^{\rm 2)}$ Thickness < 0.6mm: Chamfer = 20 $^{\circ}$

Chamfer in relation to d1

 d1 [mm]
 Ø 1-6
 Ø 6-12
 Ø 12-30
 Ø > 30

 f1 [mm]
 0.3
 0.5
 0.8
 1.2

Dimensions according to ISO 3547-1 and special dimensions

Order example: XFM-0304-05 – no minimum order quantity.

X iglidur[®] material F Flange bearing M Metric 03 Inner Ø d1 04 Outer Ø d2 05 Total length b1

d1	d1 Tolerance ³⁾	d2	d3	b1		Part No.	d1	d1	d2	d3	b1		Part No.
· · · · · ·		·1	d13 ³⁾	h13	h13		F1	Tolerance ³⁾	·····1	d13 ³⁾	h13	h13	
[mm]		[mm]	[mm]		[mm]		[mm]		[mm]	[mm]	[mm]		
2.0	+0.006	4.0	6.0	3.0		XFM-020406-03	12.0		14.0	18.0	3.9		XFM-121418-039
3.0	+0.046	4.5	7.5	5.0		XFM-0304-05	12.0		14.0	20.0	5.5		XFM-1214-055
4.0		5.5	9.5	4.0		XFM-0405-04	12.0		14.0	18.0	5.9		XFM-121418-059
4.0		5.5	9.5	6.0		XFM-0405-06	12.0		14.0	20.0	9.0		XFM-1214-09
4.0	+0.010 -	5.5	8.0	6.0		XFM-040508-06	12.0		14.0	20.0	12.0		XFM-1214-12
5.0	+0.058	7.0	11.0	5.0		XFM-0507-05	12.0		14.0	20.0	15.0		XFM-1214-15
6.0		8.0	12.0	4.0	1.00	XFM-0608-04	12.0		14.0	20.0	17.0	1.00	XFM-1214-17
6.0		8.0	12.0	8.0	1.00	XFM-0608-08	14.0		16.0	22.0	10.0	1.00	XFM-1416-10
6.0		8.0	12.0	10.0	1.00	XFM-0608-10	14.0	+0.016	16.0	22.0	12.0	1.00	XFM-1416-12
8.0		10.0	12.0	4.0	1.00	XFM-081012-04	14.0	- +0.086	16.0	22.0	17.0	1.00	XFM-1416-17
8.0		10.0	15.0	5.5	1.00	XFM-0810-05	15.0	- 10.000	17.0	23.0	6.0	1.00	XFM-1517-06
8.0	_	10.0	15.0	7.5	1.00	XFM-0810-07	15.0		17.0	23.0	9.0	1.00	XFM-1517-09
8.0		10.0	15.0	8.0	1.00	XFM-0810-08	15.0		17.0	23.0	12.0	1.00	XFM-1517-12
8.0		10.0	15.0	9.5	1.00	XFM-0810-09	15.0		17.0	23.0	17.0	1.00	XFM-1517-17
8.0		10.0	14.0	31.5	1.00	XFM-081014-31	16.0		18.0	24.0	12.0	1.00	XFM-1618-12
9.0		11.0	15.0	18.0	0.50	XFM-0911-18	16.0		18.0	24.0	17.0	1.00	XFM-1618-17
10.0		12.0	18.0	5.0	1.00	XFM-1012-05	18.0		20.0	26.0	12.0	1.00	XFM-1820-12
10.0	+0.013	12.0	18.0	6.0	1.00	XFM-1012-06	18.0		20.0	26.0	17.0	1.00	XFM-1820-17
10.0	+0.071	12.0	18.0	7.0	1.00	XFM-1012-07	18.0		20.0	26.0	22.0	1.00	XFM-1820-22
10.0		12.0	15.0	8.0	1.00	XFM-1012-08	20.0		23.0	30.0	6.5	1.50	XFM-2023-065
10.0		12.0	18.0	9.0	1.00	XFM-1012-09	20.0		23.0	30.0	7.5	1.50	XFM-2023-075
10.0		12.0	18.0	12.0	1.00	XFM-1012-12	20.0		23.0	30.0	11.5	1.50	XFM-2023-11
10.0		12.0	18.0	15.0	1.00	XFM-1012-15	20.0	0.000	23.0	30.0	16.5	1.50	XFM-2023-16
10.0		12.0	18.0	17.0	1.00	XFM-1012-17	20.0	+0.020	23.0	30.0	21.0	1.50	XFM-2023-21
10.0		12.0	18.0	18.0	1.00	XFM-1012-18	25.0	+0.104	28.0	33.0	8.0	1.00	XFM-252833-08
10.0		12.0	15.0	22.0	1.00	XFM-1012-22	25.0		28.0	35.0	11.5	1.50	XFM-2528-11
10.0		12.0	18.0	25.0	1.00	XFM-1012-25	25.0		28.0	35.0	13.5	1.50	XFM-2528-13
							25.0		28.0	35.0	16.5	1.50	XFM-2528-16

³⁾ After press-fit. Testing methods, page 57



Product range

d1	d1	d2	d3	b1	b2	Part No.
	Tolerance ³⁾		d133)	h13	h13	
[mm]		[mm]	[mm]	[mm]	[mm]	
25.0		28.0	35.0	21.0	1.50	XFM-2528-21
27.0	+0.020	30.0	38.0	20.0	1.50	XFM-2730-20
30.0	+0.020	34.0	42.0	16.0	2.00	XFM-3034-16
30.0	+0.104	34.0	42.0	26.0	2.00	XFM-3034-26
30.0		34.0	42.0	40.0	2.00	XFM-3034-40
32.0		36.0	45.0	15.0	2.00	XFM-3236-15
32.0	+0.025	36.0	45.0	26.0	2.00	XFM-3236-26
35.0	+0.125	39.0	47.0	16.0	2.00	XFM-3539-16
35.0		39.0	47.0	26.0	2.00	XFM-3539-26

d1	d1	d2	d3	b1	b2	Part No.
	Tolerance ³⁾		d133)	h13	h13	
[mm]		[mm]	[mm]	[mm]	[mm]	
40.0		44.0	52.0	22.0	2.00	XFM-4044-22
40.0	+0.025	44.0	52.0	30.0	2.00	XFM-4044-30
40.0	+0.125	44.0	52.0	40.0	2.00	XFM-4044-40
45.0	+0.125	50.0	58.0	50.0	2.00	XFM-4550-50
50.0		55.0	63.0	40.0	2.00	XFM-5055-40
60.0	. 0.020	65.0	73.0	40.0	2.00	XFM-6065-40
70.0	+0.030 +0.150	75.0	83.0	40.0	2.00	XFM-7075-40
75.0		80.0	88.0	50.0	2.00	XFM-7580-50

³⁾ After press-fit. Testing methods, page 57

Available from stock Detailed information at

⁵ Detailed information about delivery time online. www.igus.eu/24

Online ordering Including delivery times, prices, online tools www.igus.eu/X

Our prices are scaled according to order quantities, current prices can be found online.

Discount scaling								
1 – 9	50 - 99	500 - 999						
10 – 24	100 – 199	1,000 – 2,499						
25 – 49	200 - 499	2,500 - 4,999						

No low-quantity surcharges. Free shipping within Germany for orders above €150.

No minimum order value.

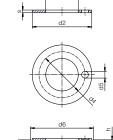




Bearing technology | Plain bearing | iglidur® X

Thrust washer (form T)





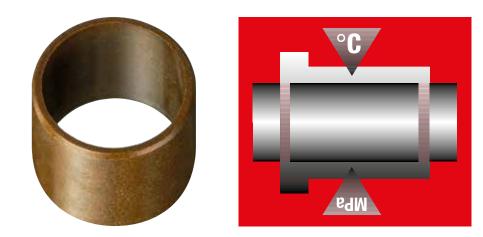
Dimensions according to ISO 3547-1 and special dimensions

Order example: XTM-0620-015 – no minimum order quantity.

X iglidur[®] material T Thrust washer M Metric 06 Inner Ø d1 20 Outer Ø d2 015 Thickness s

d1 +0.25	d2 -0.25	d4 -0.12 +0.12	d5 +0.375 +0.125	h +0.2/-0.2	d6 +0.12	s -0.05	Part No.
[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	
6	20	13	1.5	1	20	1.5	XTM-0620-015
8	18	13	1.5	1	18	1.5	XTM-0818-015
8	29	4)	4)	1	29	1.5	XTM-0829-015
8	30	4)	4)	1	30	1.5	XTM-0830-015
10	18	4)	4)	0.7	18	1	XTM-1018-010
12	24	18	1.5	1	24	1.5	XTM-1224-015
14	26	20	2	1	26	1.5	XTM-1426-015
15	22	4)	4)	0.5	22	0.8	XTM-1522-008
15	24	19.5	1.5	1	24	1.5	XTM-1524-015
16	30	22	2	1	30	1.5	XTM-1630-015
18	32	25	2	1	32	1.5	XTM-1832-015
20	36	28	3	1	36	1.5	XTM-2036-015
22	38	30	3	1	38	1.5	XTM-2238-015
24	42	33	3	1	42	1.5	XTM-2442-015
26	44	35	3	1	44	1.5	XTM-2644-015
28	48	38	4	1	48	1.5	XTM-2848-015
32	54	43	4	1	54	1.5	XTM-3254-015
38	62	50	4	1	62	1.5	XTM-3862-015
42	66	54	4	1	66	1.5	XTM-4266-015
48	74	61	4	1.5	74	2	XTM-4874-020
52	78	65	4	1.5	78	2	XTM-5278-020
62	90	76	4	1.5	90	2	XTM-6290-020

4) Design without fixing hole



Long service life under extreme conditions

Resistant to wear and impact even at high loads and temperatures **iglidur**[®] **Z**

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When to use it?

- For temperatures up to +250°C long-term or +310°C short-term
- When low wear is required especially under high radial loads
- For high surface speeds
- For edge pressure in connection with high surface pressures

When not to use?

- For low loads and temperatures iglidur[®] P
- When a cost-effective all-round plain bearing is required *iglidur*[®] G
- When electrically conductive plain bearings are required iglidur[®] F, iglidur[®] H, iglidur[®] H370