

drylin® ZLW | Toothed Belt Axes

The use of polymer plain bearings on all moving parts makes the toothed belt axis 100% free of maintenance and lubricants. The avoidance of lubricants means a high insensitivity to dirt as particles do not get stuck on the moving parts. Consequently the axis offers a high degree of robustness in many applications. You can select between basic and standard according to the application area and requirement:.

Shaft end supports made from robust plastic with integrated grooved ball bearing

Basic pulley shaft (square with high performance polymer sprocket, multiple components) or standard (one piece stainless steel shaft with sprocket)

Wear-resistant PU timing belts with steel reinforcement (standard) or Neopren with fiberglass (basic)

The complete carriage consists of four lubricant-free drylin® W individual bearing housings with installed drylin® R liners

Anodized aluminum assembly plates in various lengths

High profile, torsion-resistant drylin® W double shaft profile, made from hard anodized aluminum

Left or right hand one-sided drive pin, also configurable as dual-sided upon request (portal configuration)



Configurable with motor as a ready to install linear axis (drylin® E) ► **page 1089**



drylin® ZLW | Toothed Belt Axes

**ZLW-0630 – Belt drive axis**

- For easy adjustment and positioning functions
- Low space requirement, installation height: 31 mm
- Stroke lengths freely selectable (Max. 1,000 mm)
- Type series “Basic 02” and “Standard 02”

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**ZLW-1040 – Belt drive axis**

- For many positioning functions
- Installation height: 45 mm
- Stroke lengths freely selectable (Max. 2,000 mm)
- Carriages in three lengths available

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**ZLW-1660 – Belt drive axis**

- For adjustment and positioning functions
- Installation height: 72 mm
- Stroke lengths freely selectable (Max. 3,000 mm)
- Type series “Basic 02”

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**ZLW-OD – Opposite belt drive axis**

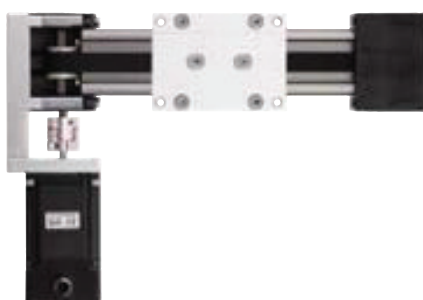
- For quick reverse positioning
- Fast right/left adjustment
- Compact and light
- Lubrication-free

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**ZAW – Cantilever axis**

- Drive unit firmly mounted, only profile and load are moved
- Hard-anodized aluminum axis profile
- Absolutely lubricant-free and corrosion resistant
- Low weight

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**drylin® E - Electrical drive technology**

Lubricant-free toothed belt axis with motor

- Maintenance- and lubricant-free
- Ready to install with motor, cable and initiator
- 3 installation sizes

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Basic series

“Basic” is the designation of the low-priced option of the toothed belt axis. A black neoprene belt with glass fibre reinforcement is used. The toothed belt is supported at each end by a square stainless steel and polymer drive shaft running in two deep grooved ball bearings.

Standard series

The lubricant-free linear guide is also driven by a toothed belt made of polyurethane (white) with steel cable. Deflection shaft and drive pulley – single-piece – are made of plated steel or stainless steel. The pulley shafts are mounted in two grooved ball bearings.

Technical Data ZLW-0630

	Weight	Weight	Max. length of stroke	Trans mission	Tooth profile	Belt drive		
	without stroke	100 mm stroke				-material	-width	-tension
	[kg]	[kg]	[mm]	[mm/U]		[mm]	[N]	
Basic 02	0.38	0.08	1,000	54	HTD 3M	Neopren mit GF	9	75
Standard 02	0.43	0.08	1,000	54	MTD3	PU mit Steel	9	100

	Max. radial stress	Pulley bearing	Max. speed	Max. position accuracy**
	[N]		[m/s]	[mm]
Basic 02	100	ball bearing	2	±0.35
Standard 02	150	ball bearing	2	±0.3

Technical Data ZLW-1040

	Weight	Weight	Max.length of stroke	Trans- mission	Tooth profile	Belt drive		
	without stroke	100 mm stroke				-material	-width	-tension
	[kg]	[kg]	[mm]	[mm/U]		[mm]	[N]	
Basic 02	0.9	0.14	2,000	66	RPP 3M	Neoprene with GF	15	150
Standard 02	1.0	0.14	2,000	70	AT5	PU with Steel	16	200

	Max. radial stress	Pulley bearing	ma. speed	Max. position accuracy**
	[N]		[m/s]	[mm]
Basic 02	200	ball bearing	3	±0.3
Standard 02	300	ball bearing	5	±0.2

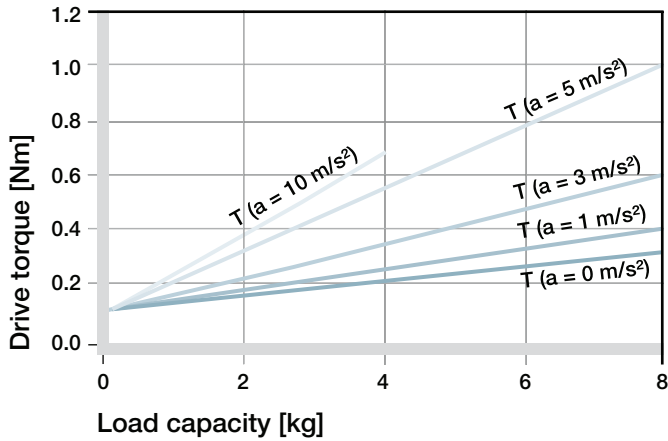
Technical Data ZLW-1660

	Weight	Weight	Max.length of stroke	Trans- mission	Tooth profile	Belt drive		
	without stroke	100 mm stroke				-material	-width	-tension
	[kg]	[kg]	[mm]	[mm/U]		[mm]	[N]	
Standard 02	4.0	0.5	3,000	120	AT5	PU with Steel	32	500

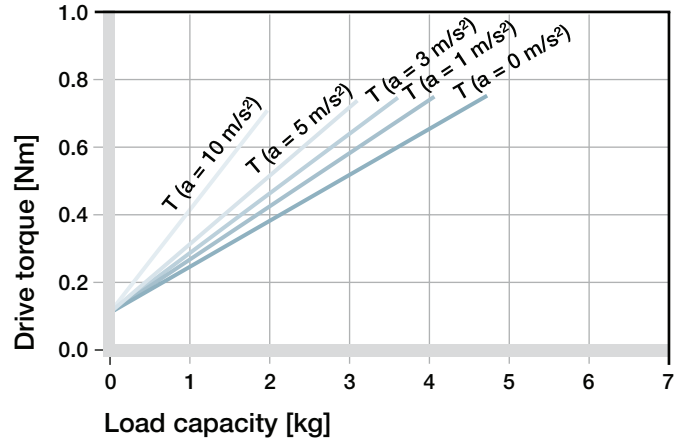
	Max. radial stress	Pulley bearing	Max. speed	Max. position accuracy**
	[N]		[m/s]	[mm]
Standard 02	2,000	ball bearing	5	±0.2

* Longer stroke lengths on request

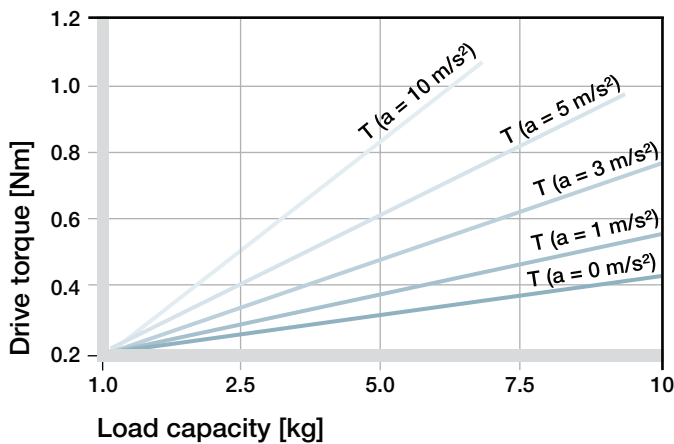
** These values were measured with maximum load in horizontal orientation



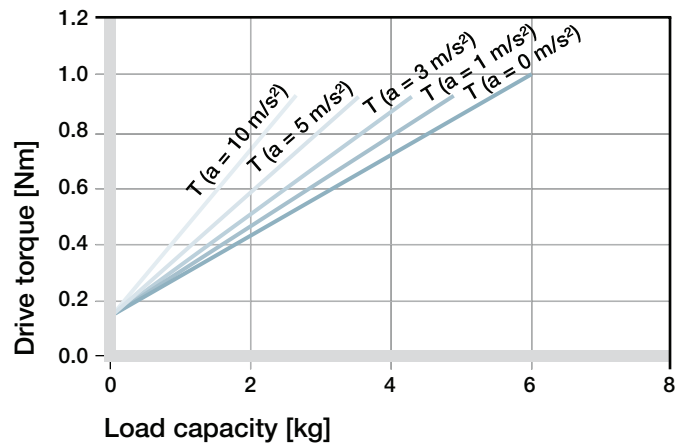
Graph 01: required drive torque*; horizontal orientation – ZLW-0630, Version basic 02



Graph 02: required drive torque*; vertical orientation – ZLW-0630, Version basic 02

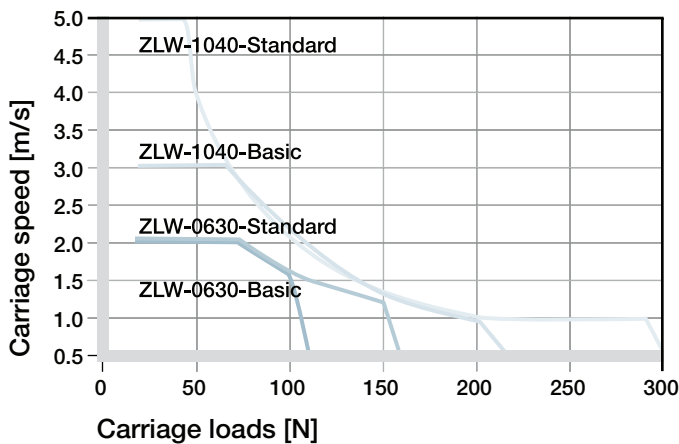


Graph 03: required drive torque*; horizontal orientation – ZLW-0630, Version standard 02

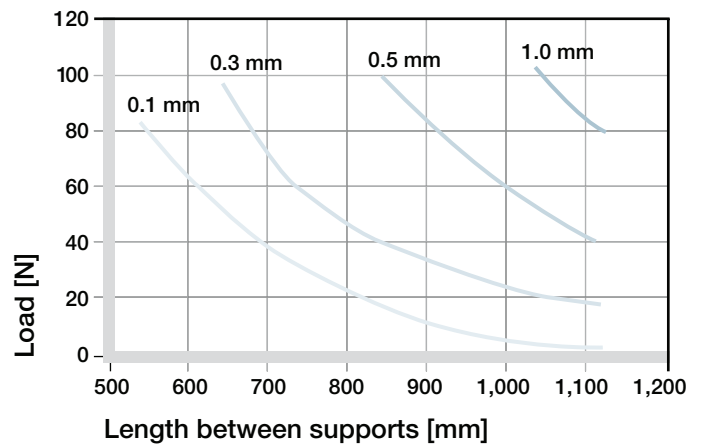


Graph 04: required drive torque*; vertical orientation – ZLW-0630, Version standard 02

* Assumption: The moving mass is located in a circumscribed circle with a Max. $r = 100 \text{ mm}$ to the middle of the guiding rail, Max. permissible torque ZLW-0630 Basic 02: 0.75 Nm , $a = 0 \text{ m/s}^2$, ZLW-0630 Standard 02: 1 Nm , $a = 0 \text{ m/s}^2$, constant drive without nominal acceleration value

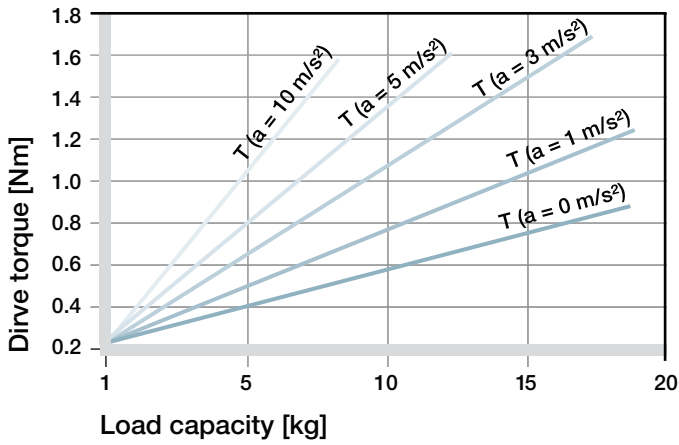


Graph 05: maximum load compared: ZLW-0630 and ZLW-1040, 100 % OT (On-time). The graph accounts for the sum of all forces active on the carriage.

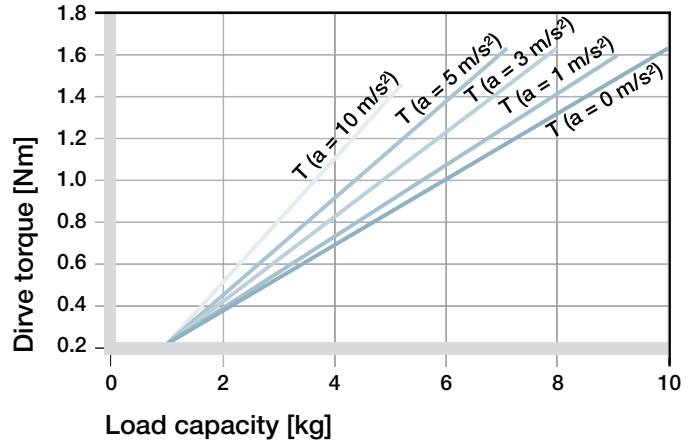


Graph 06: Sag between unsupported end blocks ZLW-0630, Version basic 02 and standard 02. Sag permissible up to 2 mm maximum.

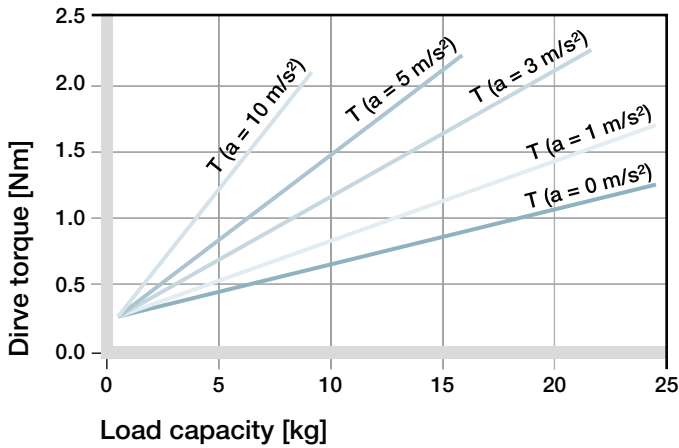
drylin® ZLW-1040 | Technical Data



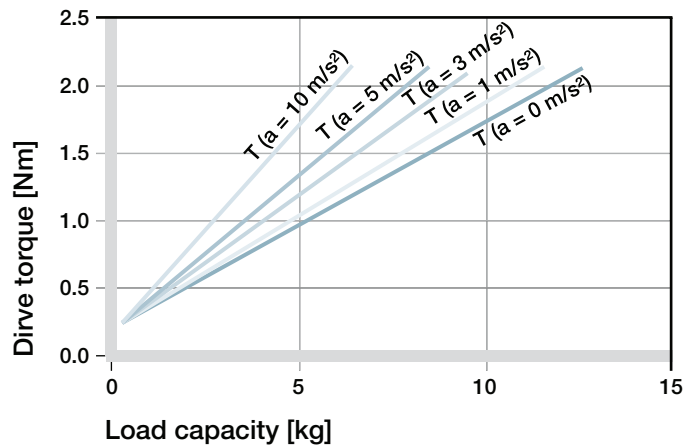
Graph 07: required drive torque*; horizontal orientation - ZLW-1040, Version basic 02



Graph 08: required drive torque*; vertical orientation - -ZLW-1040 Version basic 02

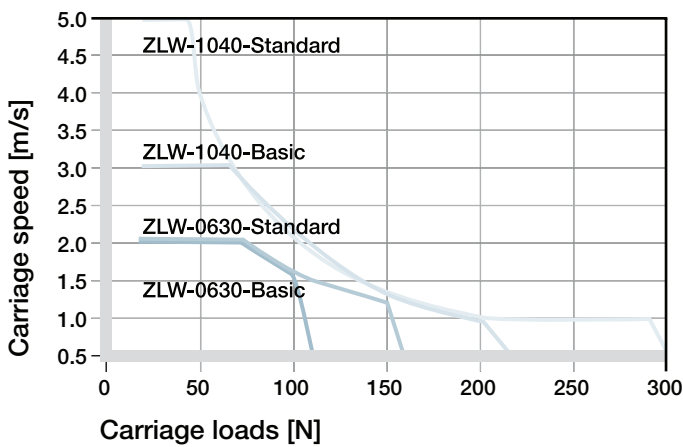


Graph 09: required drive torque*; horizontal orientation - ZLW-1040, Version standard 02

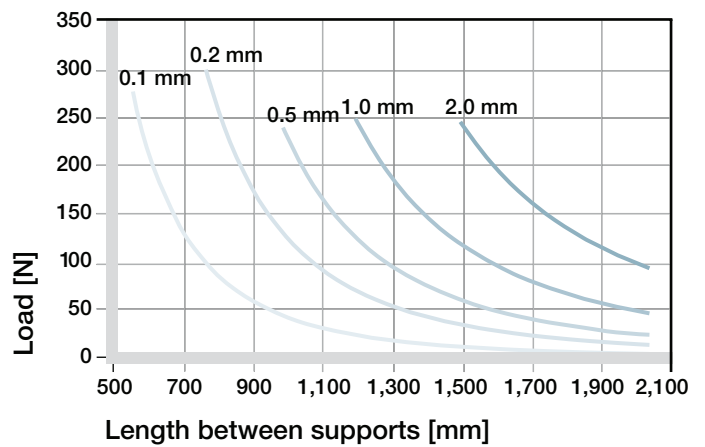


Graph 10: required drive torque*; vertical orientation - ZLW-1040, Version standard 02

* Assumption: The moving mass is located in a circumscribed circle with a Max. $r = 100$ mm to the middle of the guiding rail, Max. permissible torque ZLW-1040 Basic 02: 1.75 nm, $a = 0$ m/s², ZLW-1040 Standard 02: 2.4 nm, $a = 0$ m/s², constant drive without nominal acceleration value

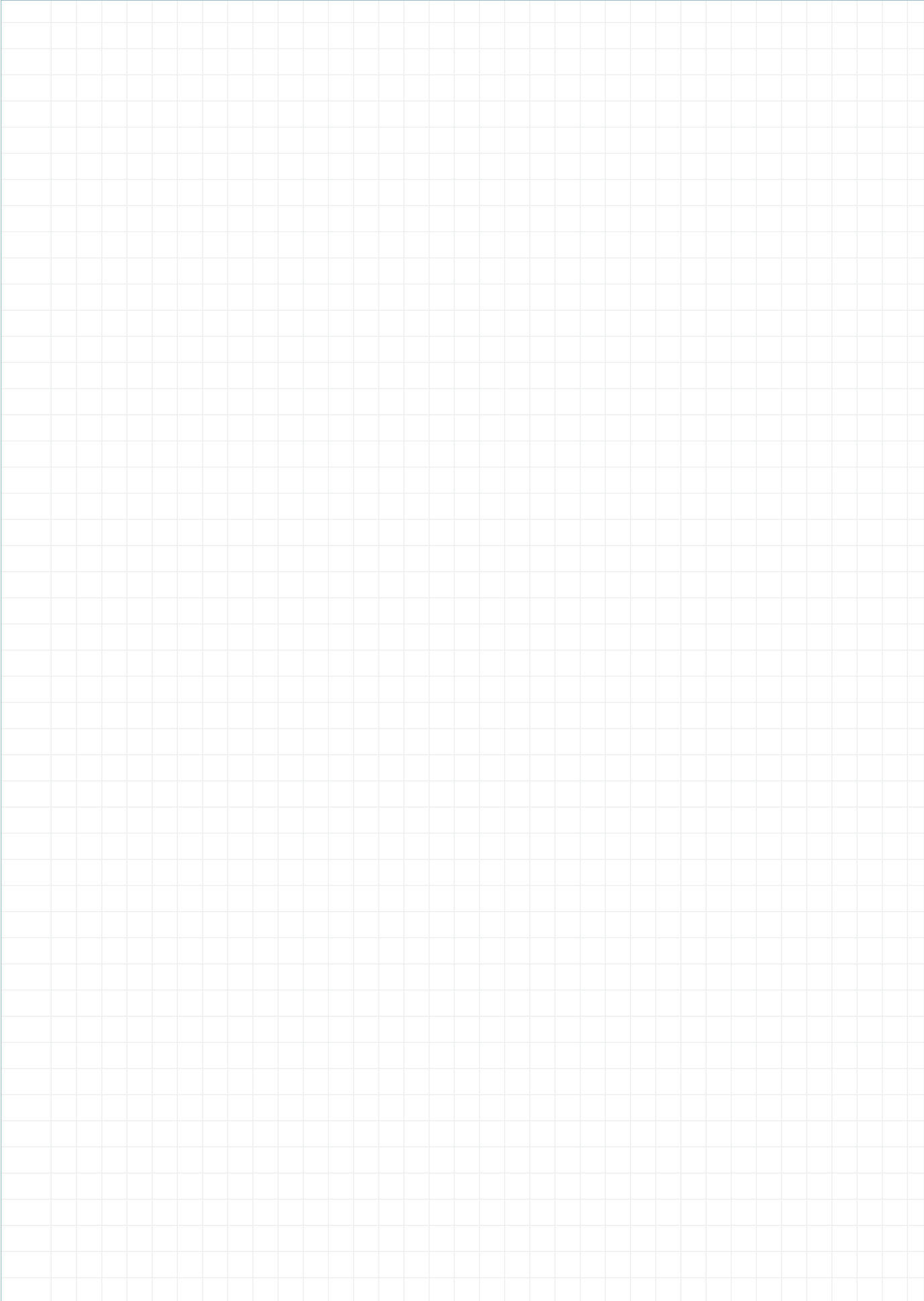


Graph 11: maximum load compared: ZLW-0630 and ZLW-1040, 100% OT (On-time). The graph accounts for the sum of all forces active on the carriage.



Graph 12: Sag between unsupported end blocks ZLW-1040, Version basic 02 and standard 02. Sag permissible up to 2mm maximum.

My Sketches



ZLW-0630 – Belt drive axis



The drylin® ZLW-0630 toothed belt axis is the ideal solution for easy adjustment and positioning tasks in confined spaces. The installation height is only 31 mm. The stroke length is variable (maximum 1,000 mm).

drylin® ZLW-0630 is available in the “Basic 02” and “Standard 02” type series.

ZLW-1040 – Belt drive axis



The drylin® ZLW-1040 toothed belt axis is the ideal solution for many positioning tasks. The installation height is only 45 mm. The stroke length is variable (maximum 2,000 mm).

The carriage is available in 3 lengths.

drylin® ZLW-1040 is available in the “Basic 02” and “Standard 02” type series.

Toothed belt axis ZLW-1660



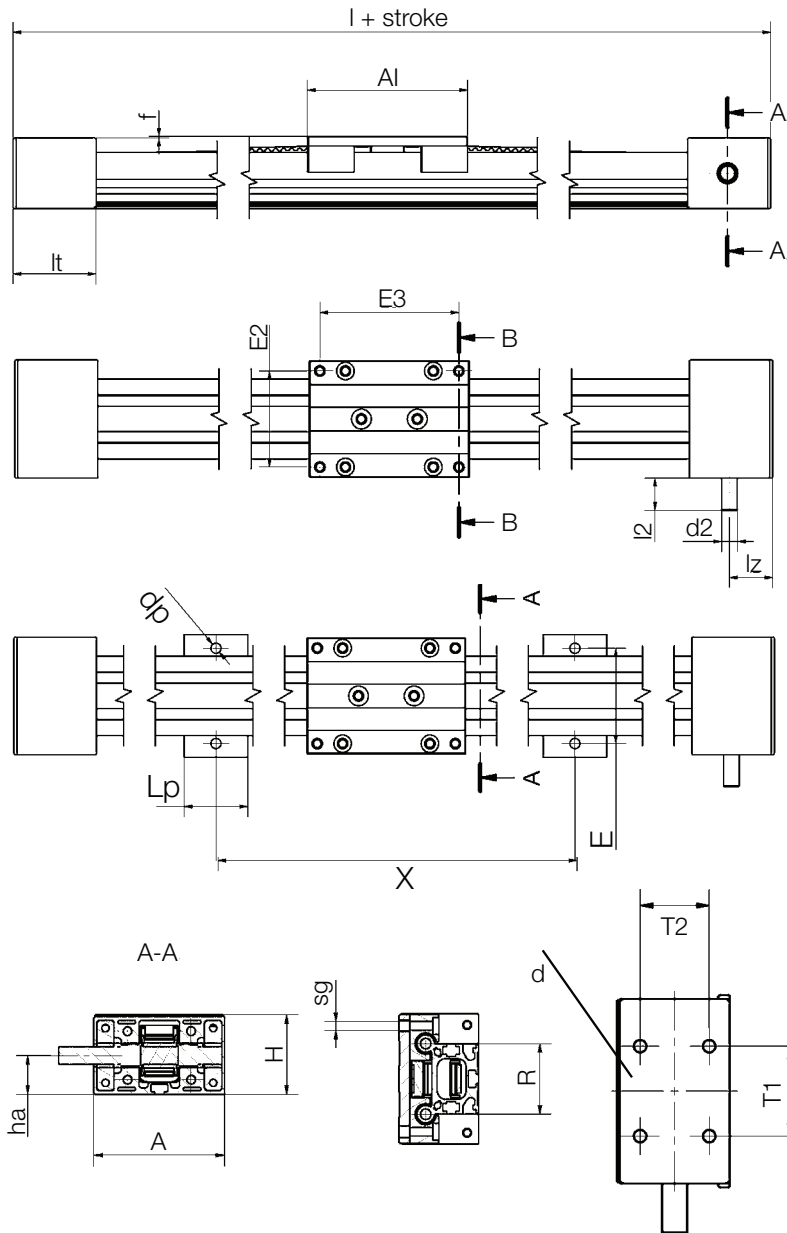
The toothed belt axis drylin® ZLW-1040 is the ideal solution for easy adjustment and positioning functions in restricted space conditions and expands the product range of drylin® ZLW belt drive axes by an additional size. The installation height is only 45 mm. The stroke length can be chosen freely (Max. 3,000 mm). The carriage is available in 3 type series. drylin® ZLW-1040 is available in the “Basic 02” and “Standard 02” type series.



Order key
complete ► page 1088



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Dimensions [mm]

Part number	A	AI	H	E2	E3	I	R	f	lt	sg	ha	lz	l2	d2*
	-0.3			±0.15	±0.15		±0.15		±0.3					h9
ZLW-0630-02-...	54	60	31	45	51	144	30	3	42	M4	14	22	20	8
ZLW-1040-02-...	74	100	45	60	87	204	40	1	52	M6	22	27	20	10
ZLW-1660-02-... New!*	104	100	72	86	82	252	60	2	76	M8	43	38	20	14

Connecting dimensions [mm]

Part number	X	E	LP	dp	T1	T2	d
		±0.2			±0.25	±0.25	
ZLW-0630-02-...	variable	40	15	5.5	20	21	3.2
ZLW-1040-02-...	variable	60	40	6.4	36	26.5	5.0
ZLW-1660-02-... New!*	variable	100	40	9	65	60	M5

* in this catalog



delivery time 3-4 days



prices price list online
www.igus.eu/eu/drylinZLW

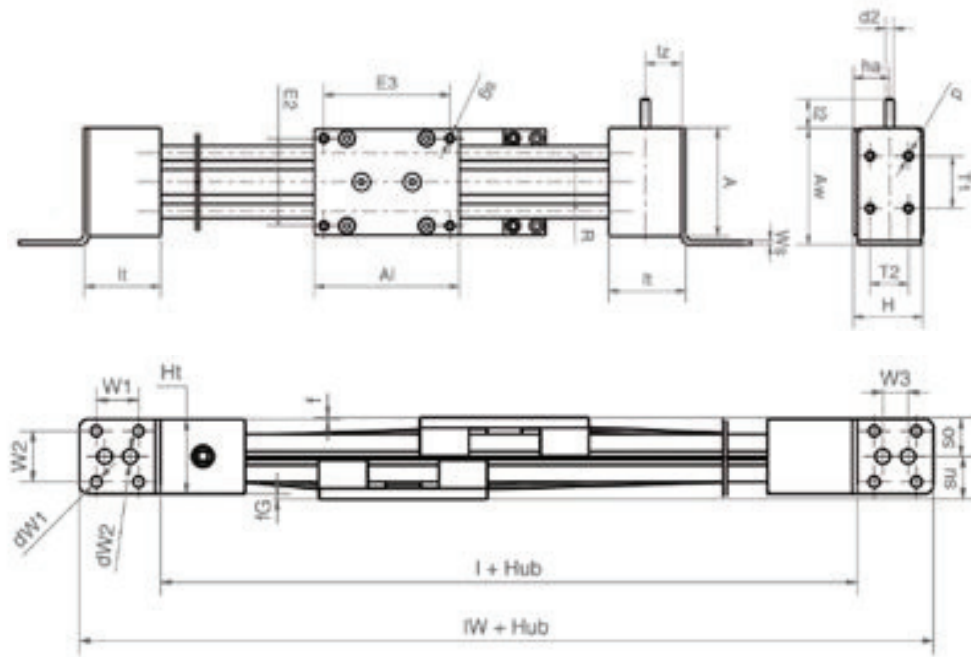
ZLW-OD – Opposite



- Quick reverse positioning
- Fast right/left adjustment
- Compact and light
- Motor flange for NEMA23 available from stock
- Available as standard and basic version
- Angle flange for fixing



Order key
complete ► page 1088



Dimensions [mm]

Part number	A	AI	H	Ht	E2	E3	I	R	f	fG	lt	sg	ha	l2	d2
	-0.3				±0.15	±0.15		±0.15			±0.3				h9
ZLW-0630-OD*	54	60	31	28	45	51	144	30	3	7	42	M4	14	20	8
ZLW-1040-OD	74	100	45	44	60	87	204	40	1	3	52	M6	22	20	10

Part number	d	SU	SO	T1	T2	lz	Ws	W1	W2	W3	dw1	dw2	IW	AW
Anschlussmaße				±0.2	-1.0								±0.25	±0.25
ZLW-0630-OD*	4	21	17	20	21	22	2	20	2	10	5.5	6.6	260	60
ZLW-1040-OD	5	25	23	36	26.5	27	3	25	3	15	6.6	8.8	296	80

* Basic version: 6 mm square, plastic adapter for pin diameter 10 mm included

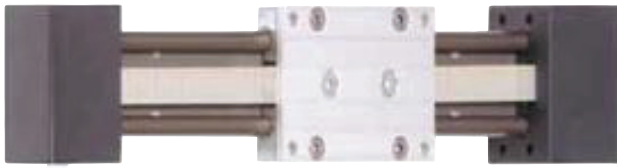


delivery 2-3 days
time



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www.igus.eu/eu/drylinZLW

ZLW-1040 Belt drive – specialists



Version LT for cold storage down to $-30\text{ }^{\circ}\text{C}$

Version uW for under water use



Order key

complete ► page 1088

The long established toothed belt drives have been developed for the fast positioning of low loads. The linear units with toothed belt drive are corrosion resistant, light and compact, as well as having a low mass inertia due to low deadweight of guide and sliding carriage.

Technical Data

	Einheit	ZLW-1040-LT for cold storage	ZLW-1040-UW for under water use
Weight without stroke	kg	1.0	1.0
Weight 100 mm stroke	kg	0.14	0.14
Max. length of stroke	mm	2,000	1,000
Transmission	mm/U	70	70
Gear Teeth		AT 5	AT 5
Belt drive -material		TPUKF2	PU + stainless steel-reinforcement
-width	mm	16	16
-tension	N	200	50
Max. radial load	N	300	100
Guide bearing		steel ball bearing	xiros®-ball bearing
Max. speed	m/s	5	1
position variants of carriage load dependent	mm	± 0.2	± 0.5

Dimensions [mm]

Part number	x	E	AP	Lp	dp	n	nb	nw	nh	T1	T2	d
Connecting dimensions		± 0.2	-1.0							± 0.25	± 0.25	
ZLW-1040-...-100-L-x	variable	60	78	40	6.4	5.2	9.5	4.3	15.5	36	26.5	5.0

Drawing and dimensions as ZLW-1040 Standard ► page 1082



delivery 2-3 days
time



prices price list online
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ZAW – Cantilever axis



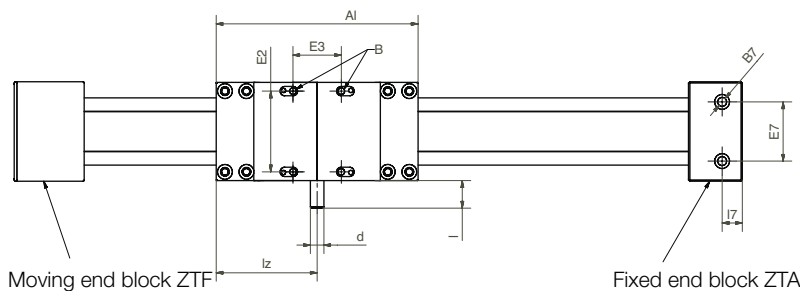
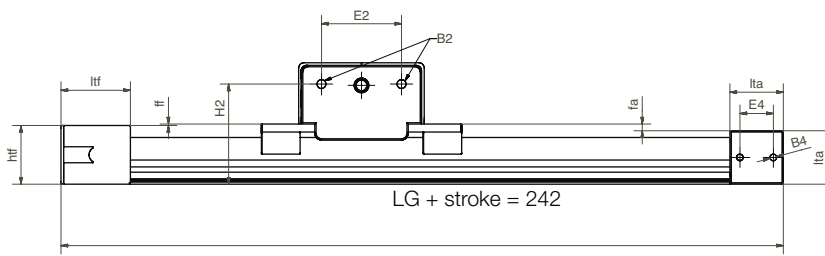
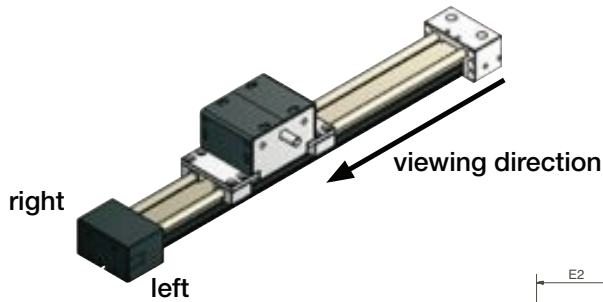
Order key

ZAW-1040-02-S-150-L-xxx

- Drive unit firmly mounted, only profile and load are moved
- Hard-anodized aluminum axis profile
- Totally lubricant-free and corrosion-resistant
- Low weight
- Max. stroke: 750 mm
- Max. axial load 50 N
- Available as standard version
- Allowed moment for carriage M_y max: 15 Nm



Stroke length in mm
1040: Max. 2,000
drive shaft
L = drive shaft
left
R = drive shaft
right
L/R = drive shaft
both-sides
Length of carriage in mm
Design
S: Size Standard
Version 02 with deep-groove ball bearings
Installation size
Cantilever axis



Dimensions [mm]

Part number	A	H	LG	AI	ha	d	l	lz	E2	E3	
	-0.3		stroke	±0.3	±0.1	h9	+1		±0.15	±0.15	
ZAW-1040	74	91	242	150	74	10	20	75	60	60	
Part number	B	B2	htf	ltf	ff	fa	lta	E4	B4	E5	E6
Connecting dimensions	-0.3			±0.3	±0.1	h9	±0.1		±0.15	±0.15	
ZAW-1040	M6	M8	44	52	2	5	40	25	M6	26	62



delivery time 8-14 days



prices price list online
www.igus.eu/eu/drylinZLW

The drylin® ZLW belt drive can be mounted in different ways (clamp and slot nuts included in delivery):

The orientation of the drive is optional. Overhead installation is the best option against contamination. Directions for installation: The end blocks should not be used as a mechanical stop under any circumstances. A buffer length is to be provided on both sides which corresponds to at least one revolution of the drive shaft. The safety distance provided at both sides of the guide carriage can be reduced provided that it is ensured that the housings of the drive and end blocks do not collide with the mechanical parts. The igus® staff would be pleased to provide you with more information on the fastening and connecting of the belt drive.

Clamp

Clamping elements offer an easy fastening potential of the axis, among other things, on aluminum profiles



4 pieces included in delivery:

Part number 75.40ZLW (Size 1040)

Part number ZTZ-063006 (Size 0630)

Slot nuts

Slot nuts enable the installation in 3 sides (1040: left, right, below) or 2 sides (0630: left, right) as well as the affixing of sensors and proximity switches for the positioning.



8 pieces, 4 for each side, included in delivery:

Part number NOR-20602

Screw connection

Frontal screw connection: Threaded holes for individually insertable screws are located at the extreme shaft end



4 x M6/M4 (optional)



delivery 2-3 days
time

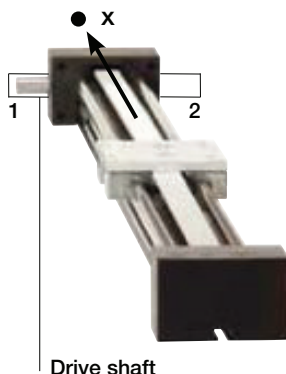
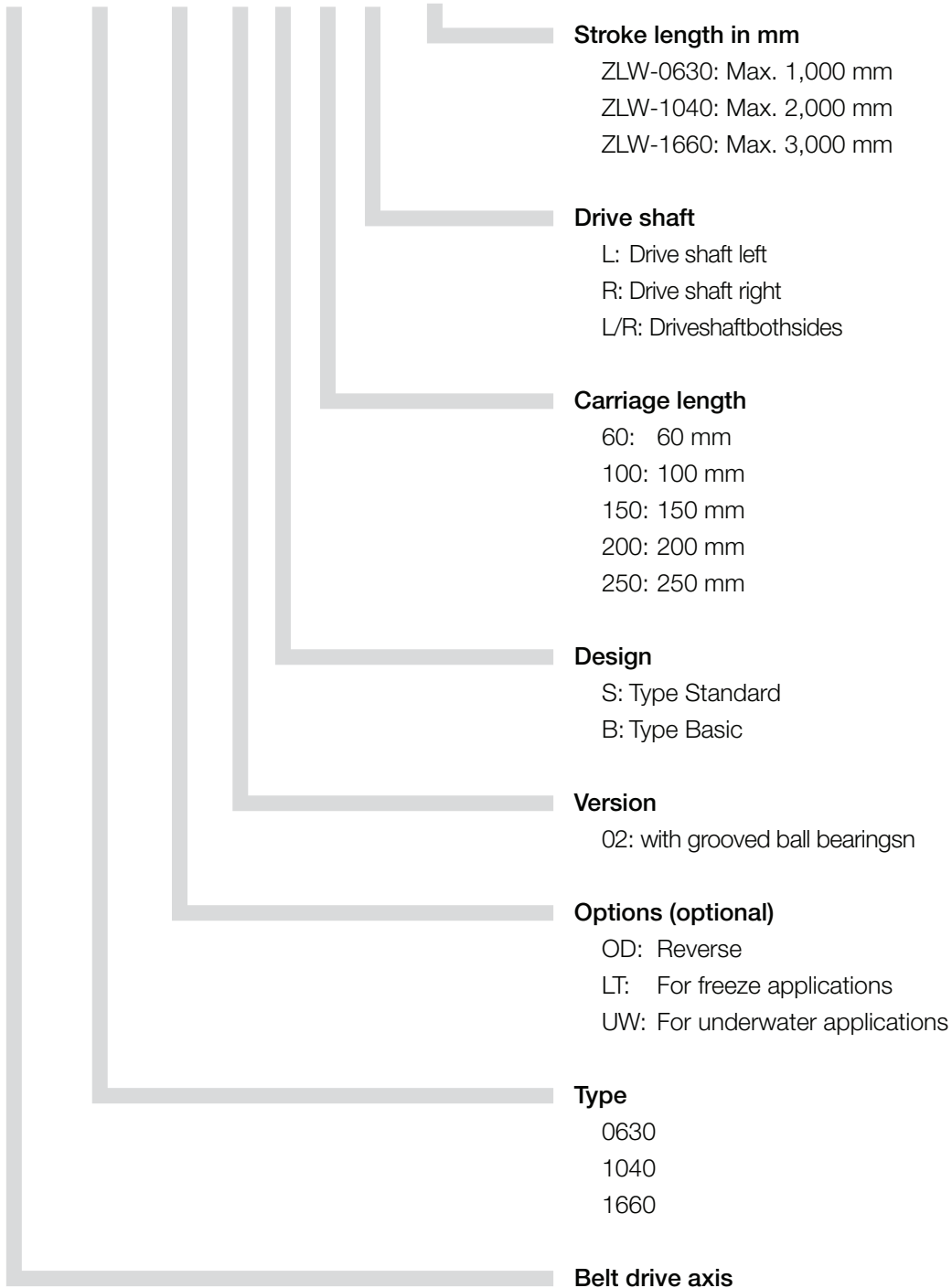


prices price list online
www.igus.eu/eu/drylinZLW



Order key complete System:

ZLW-0630-OD-02-B-60-L-2000



Determination of the position of the drive shaft (right or left), in the line of vision x!
 1 = drive shaft left
 2 = drive shaft right
 x = in the line of vision of drive shaft